

# Vacuum Technology WS 20/21 Virtually presented Lecture 5, Nov. 24, 2020

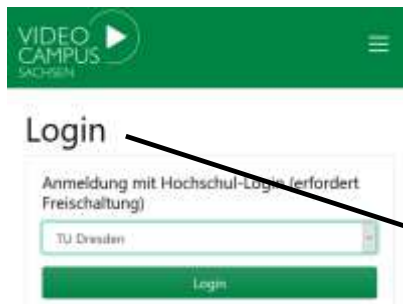
Prof. Dr. Johann W. Bartha

Inst. f. Halbleiter und Mikrosystemtechnik  
Technische Universität Dresden

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## 0. Introduction

Air pressure as a force to the walls of an empty container

## 1. Gas kinetic

Pressure as momentum transfer, Mol & Molvolume, Pressure units, Partial pressure, Boltzmann Velocity distribution,

## 2. Pressure Ranges

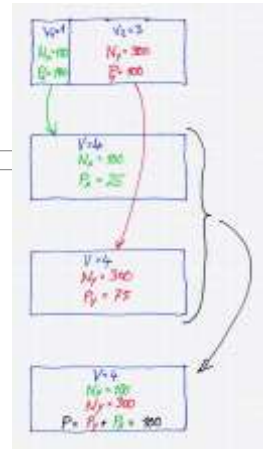
## 3. Vacuum technical terms

## 4. Vacuum generation

## 5. Pressure measurement

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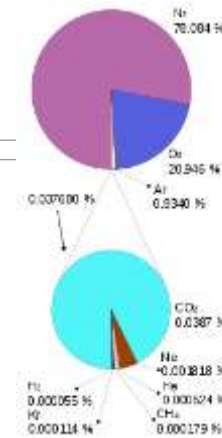
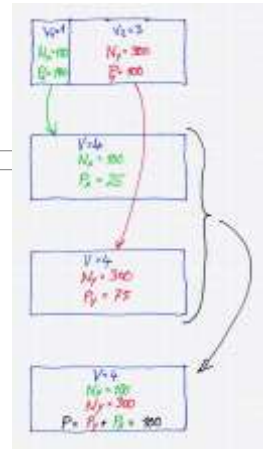
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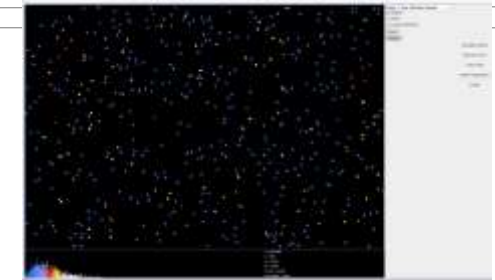
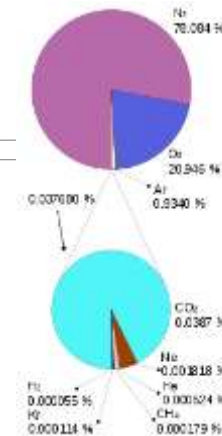
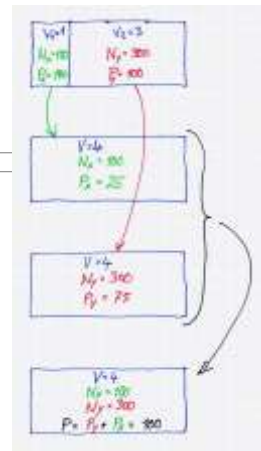
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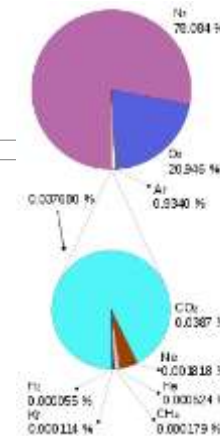
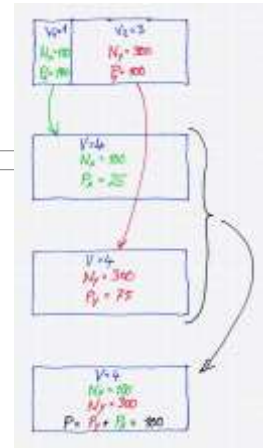
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$$f(v) = \left( \frac{m}{2\pi kT} \right)^{\frac{3}{2}} 4\pi v^2 \exp \left( \frac{-mv^2}{2kT} \right)$$

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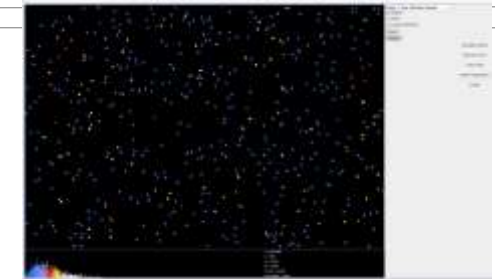
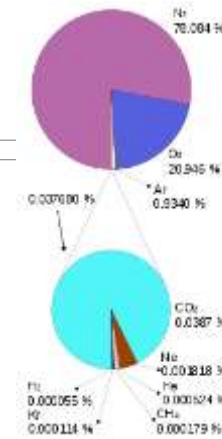
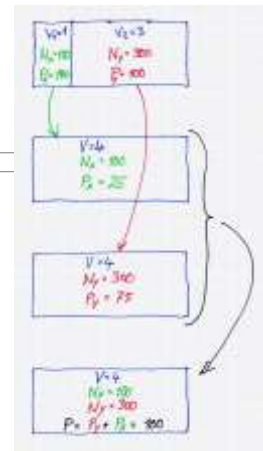
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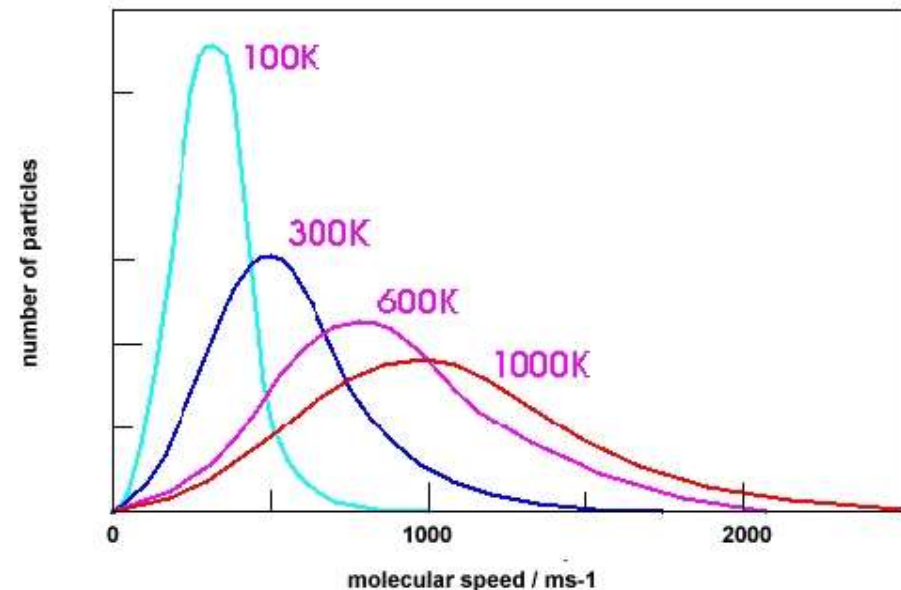
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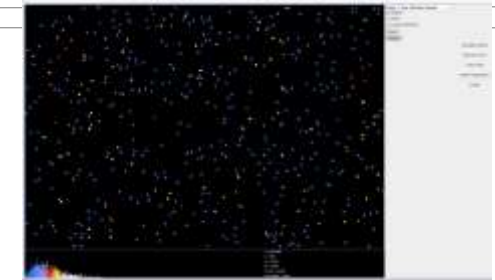
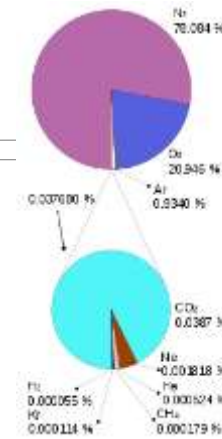
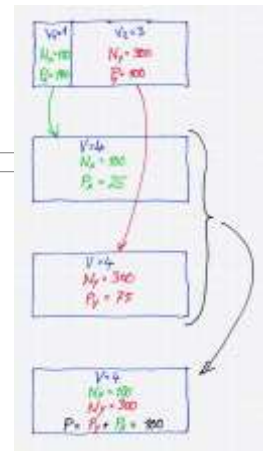
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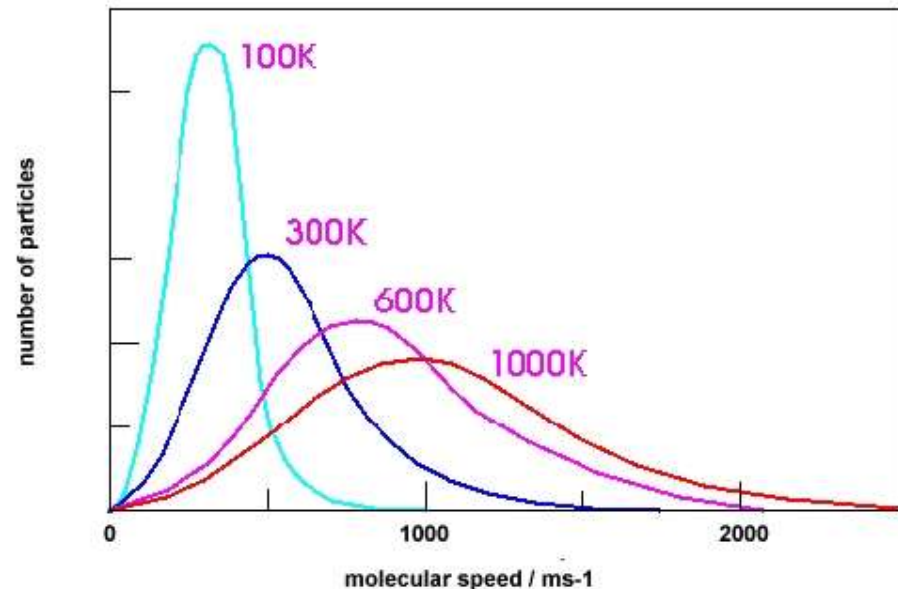
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# Characteristic of the velocity distribution

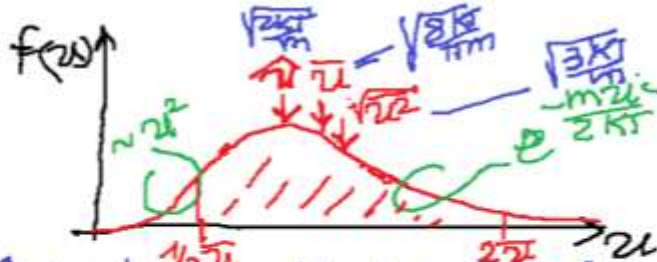
# Characteristic of the velocity distribution



Velocity distribution:

$$f(u) = \sqrt{\frac{2}{\pi}} \left(\frac{m}{KT}\right)^{3/2} u^2 e^{-\frac{mu^2}{2KT}}$$

$$f(u) = 4\pi \left(\frac{m}{2\pi KT}\right)^{3/2} u^2 e^{-\frac{mu^2}{2KT}}$$



— Most probable velocity  $\hat{u}$  (Maximum in the distribution)  
 $f'(u) = 0!$   $f'(u) = C \cdot \left[ 2u e^{-\frac{mu^2}{2KT}} - u^2 \frac{m}{KT} e^{-\frac{mu^2}{2KT}} \right] = 0$   
 $1 - u^2 \frac{m}{KT} = 0 \Rightarrow u^2 = \frac{2KT}{m}$

$$\Rightarrow \hat{u} = \sqrt{\frac{2KT}{m}}$$

— Mean velocity  $\bar{u}$   
 $\bar{u} = \int_0^\infty u f(u) du = 4\pi \left(\frac{m}{2\pi KT}\right)^{3/2} \int_0^\infty u^3 e^{-\frac{mu^2}{2KT}} du$

$$\Rightarrow \bar{u} = \sqrt{\frac{8KT}{\pi m}}$$

$$\left\{ \begin{array}{l} \sqrt{2} = 1,4 \\ \sqrt{\frac{8}{\pi}} = 1,6 \\ \sqrt{3} = 1,7 \end{array} \right.$$

— Mean square velocity  $\overline{u^2}$   
 $\overline{u^2} = \int_0^\infty u^2 f(u) du = 4\pi \left(\frac{m}{2\pi KT}\right)^{3/2} \int_0^\infty u^4 e^{-\frac{mu^2}{2KT}} du$

$$\Rightarrow \overline{u^2} = \frac{3KT}{m} \quad \text{or} \quad \sqrt{\overline{u^2}} = \sqrt{\frac{3KT}{m}}$$

Remember  
 $E_{kin} = \frac{3}{2}KT = \frac{1}{2}m\overline{u^2}$   
 $\Rightarrow \overline{u^2} = \frac{3KT}{m}$

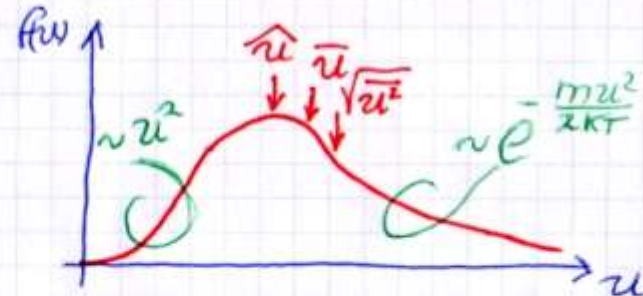
90% of all particles occupy the interval between  $\frac{1}{2} \bar{u}$  and  $2 \bar{u}$

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Remember

$$\bar{E}_{kin} = \frac{3}{2} KT = \frac{1}{2} m \overline{u^2}$$

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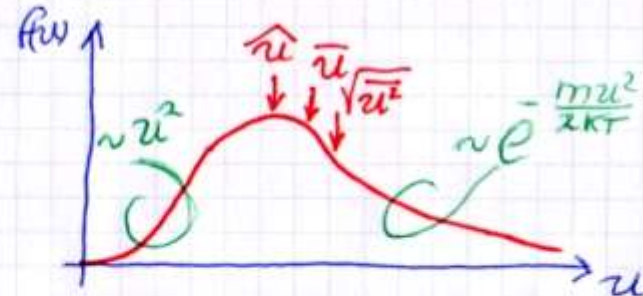


90% of all particles occupy the interval between  $\frac{1}{2}$  mean velocity and 2 · mean velocity!

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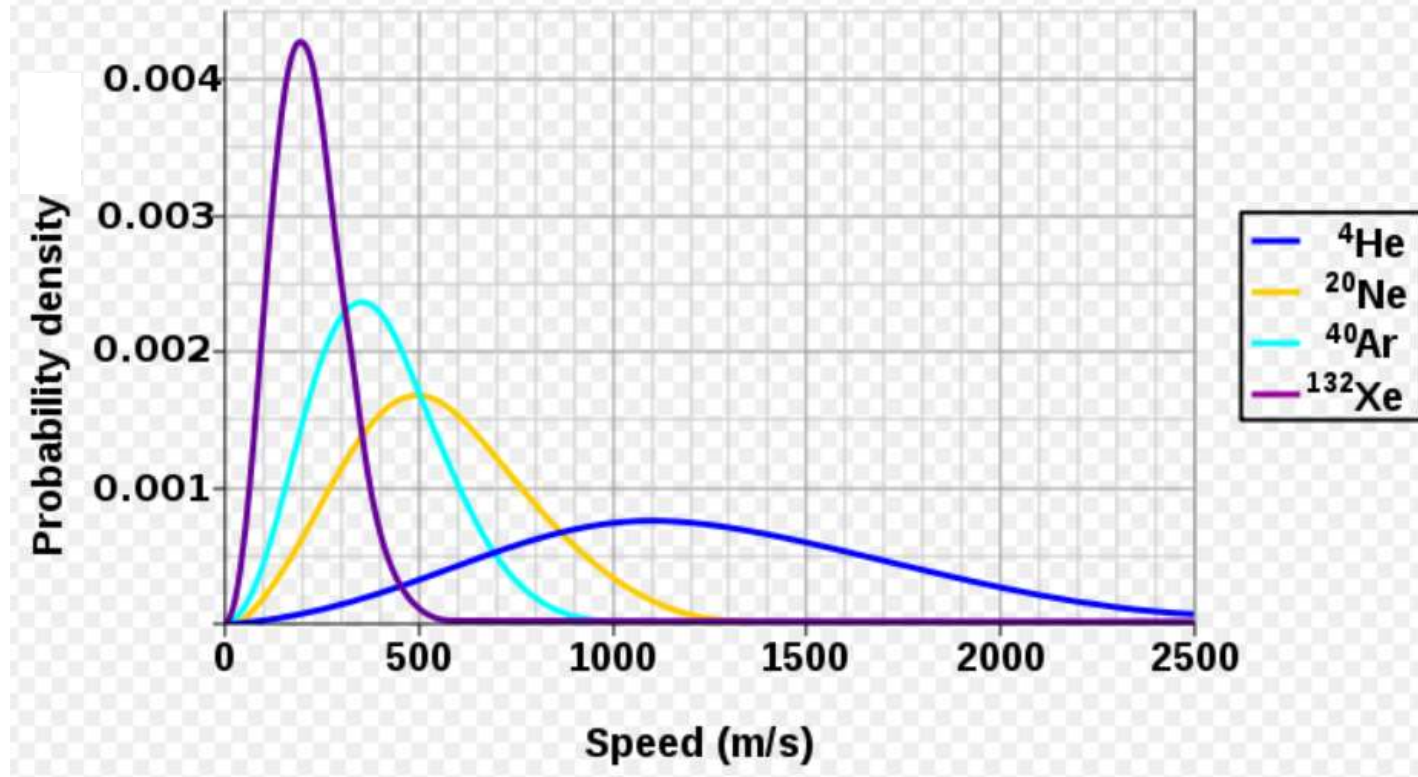
# Velocity Distribution versus mass

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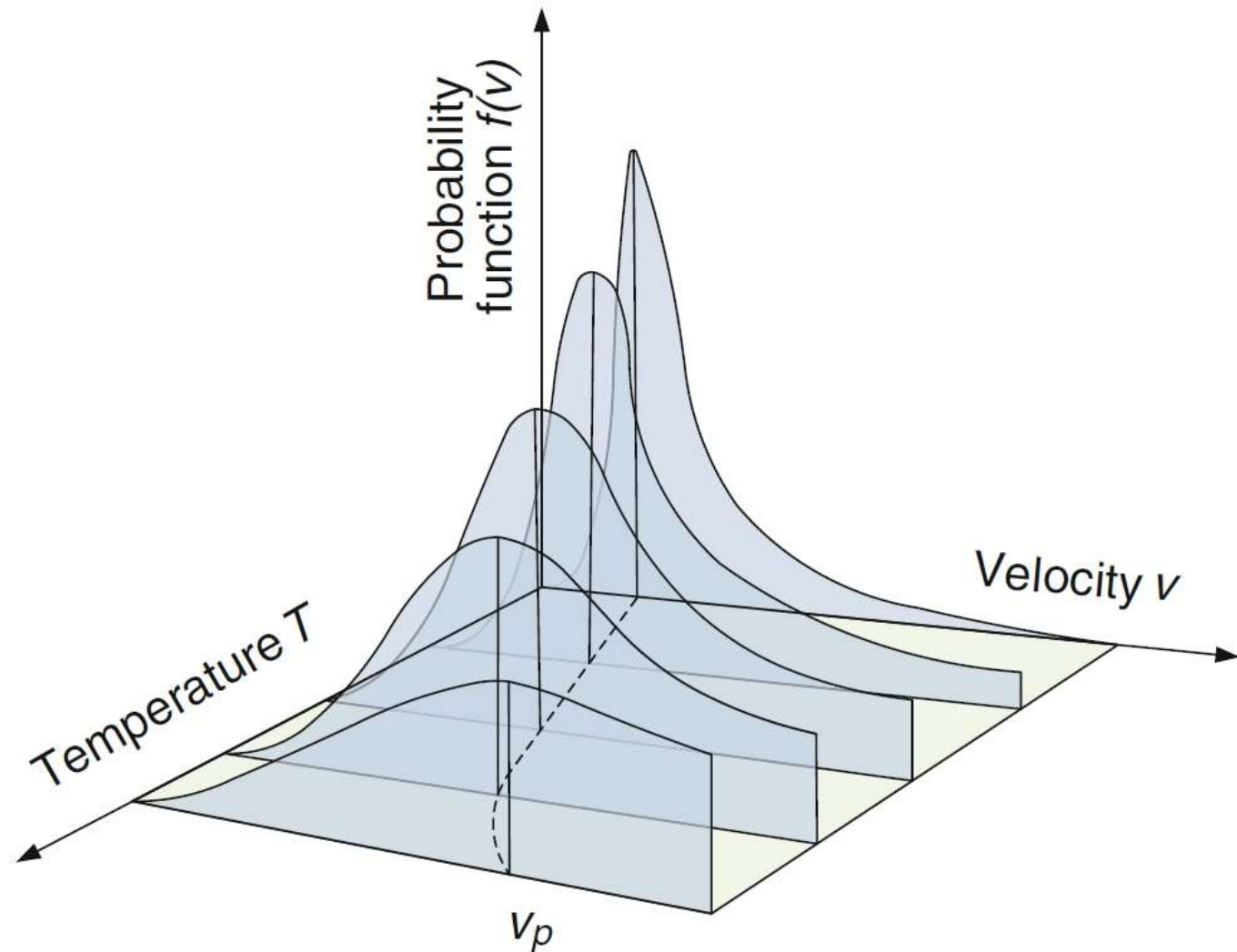
$$v_{\text{rms}} = \left( \frac{3kT}{m} \right)^{1/2}$$

Maxwell-Boltzmann Molecular Speed Distribution for Noble Gases



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# Velocity distribution depends on temperature and particle mass!

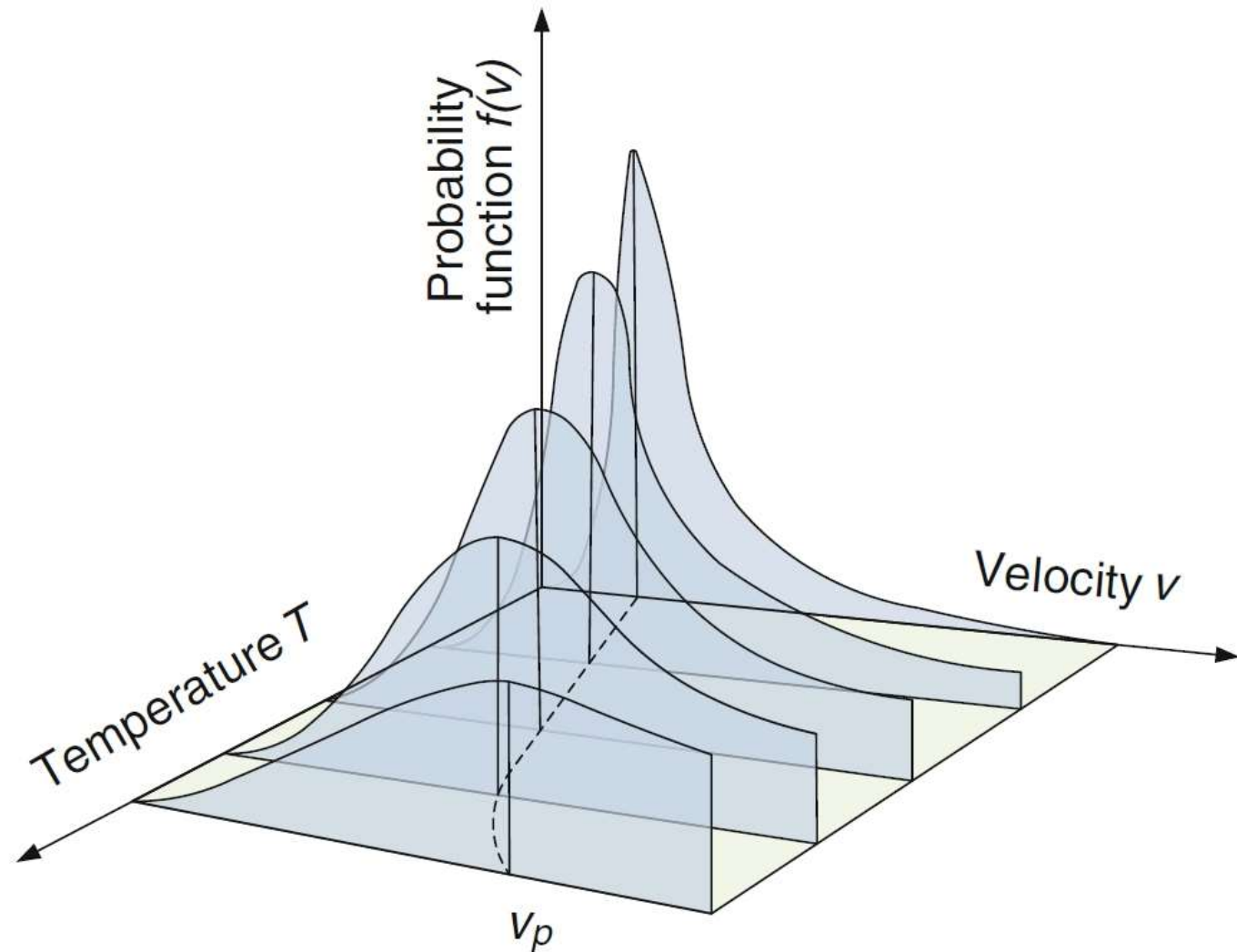


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# Velocity distribution depends on temperature and particle mass!



# Exercise:

## Mean velocity of a particle (at RT)

For an Ar Atom:

For a  $SF_6$  Molecule:

For a  $H_2$  Molecule:

## Exercise:

### Mean velocity of a particle (at RT)

For an Ar Atom:

For a  $SF_6$  Molecule:

For a  $H_2$  Molecule:



$\bar{u}(\text{Ar})$ ;  $\bar{u}(\text{SF}_6)$ ;  $\bar{u}(\text{H}_2)$

$$A_{\text{Ar}} \hat{=} 40 \text{ amu}$$

$$1 A_{\text{Ar}} \hat{=} \frac{40 \text{ g}}{6.022 \cdot 10^{23}} \text{ in g!!}$$

Unit of  $K$  is  $\frac{\text{Nm}}{\text{K}} \frac{\text{kg m}}{\text{s}^2}$

$$1 A_{\text{Ar}} \hat{=} \frac{40 \cdot 10^{-3} \text{ kg}}{6.022 \cdot 10^{23}}$$

$$\bar{u}_{\text{Ar}} = \sqrt{\frac{8KT}{\pi m}} = 394 \sqrt{\frac{\text{kg m m K}}{\text{s}^2 \text{K kg}}} = \underline{\underline{\frac{\text{m}}{\text{s}}}}$$

$$m_{\text{Ar}} = 40 \text{ amu} \quad m_{\text{SF}_6} = 146 \text{ amu}$$

$$\frac{\bar{u}_{\text{SF}_6}}{\bar{u}_{\text{Ar}}} = \sqrt{\frac{m_{\text{Ar}}}{m_{\text{SF}_6}}} = 0.523 \quad \Rightarrow$$

$$\underline{\underline{\bar{u}_{\text{SF}_6} = 0.523 \cdot 394 = 206 \frac{\text{m}}{\text{s}}}}$$

$$K = 1.38 \cdot 10^{-23} \frac{\text{Nm}}{\text{K}} \quad \frac{\text{J}}{\text{K}} \cdot \frac{\text{Ws}}{\text{K}}$$

$$T = 293 \text{ K}$$

$$m_{\text{Ar}} = 6.64 \cdot 10^{-26} \text{ kg} \leftarrow !$$

$$\bar{v} = \left( \frac{8kT}{\pi m} \right)^{1/2}$$

For a SF<sub>6</sub> Molecule: 206 m/s  
resp. 742 Km/h

For an Ar Atom: 394 m/s  
resp. 1417 Km/h

For a H<sub>2</sub> Molecule: 1762 m/s  
resp. 6343 Km/h

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Velocity of sound in air: 331,3 m/s (740 mph)!

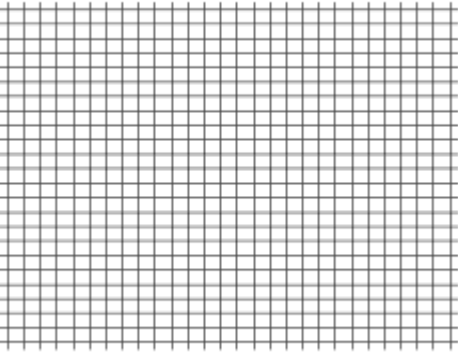
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Pressure-pulse or compression-type wave (longitudinal wave) confined to a plane. This is the only type of sound wave that travels in fluids (gases and liquids).

For monatomic gases, the speed of sound is about 75% of the mean speed that the atoms move in that gas.

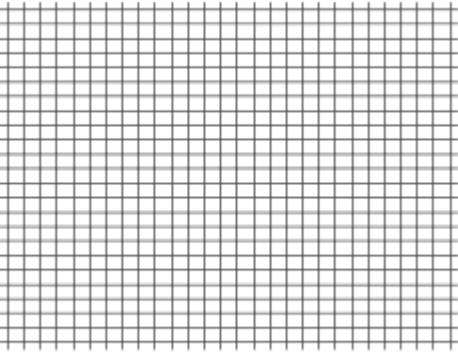
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For monatomic gases, the speed of sound is about 75% of the mean speed that the atoms move in that gas.

Velocity of sound in air: 331,3 m/s (740 mph)!

Escape velocity from earth: 11000 m/s !



$$\bar{v} = \left( \frac{8kT}{\pi m} \right)^{1/2}$$

For an Ar Atom:

394 m/s

or 1417 Km/h

For a H<sub>2</sub> Molecule:

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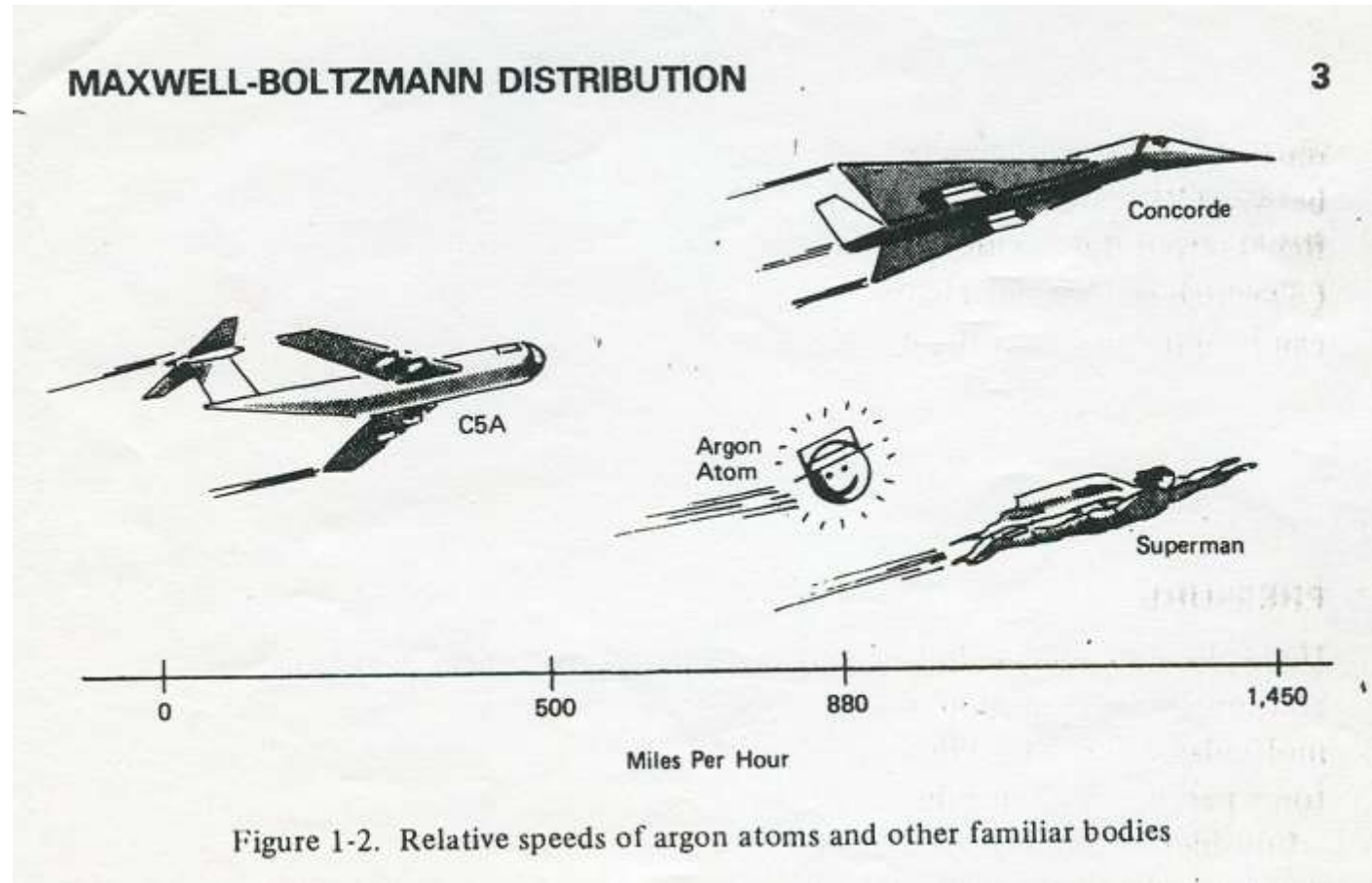
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# Particle velocity Ar and H<sub>2</sub>?

$$\bar{v} = \left( \frac{8kT}{\pi m} \right)^{1/2}$$

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 394 m/s  
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This corresponds about to the sonic speed

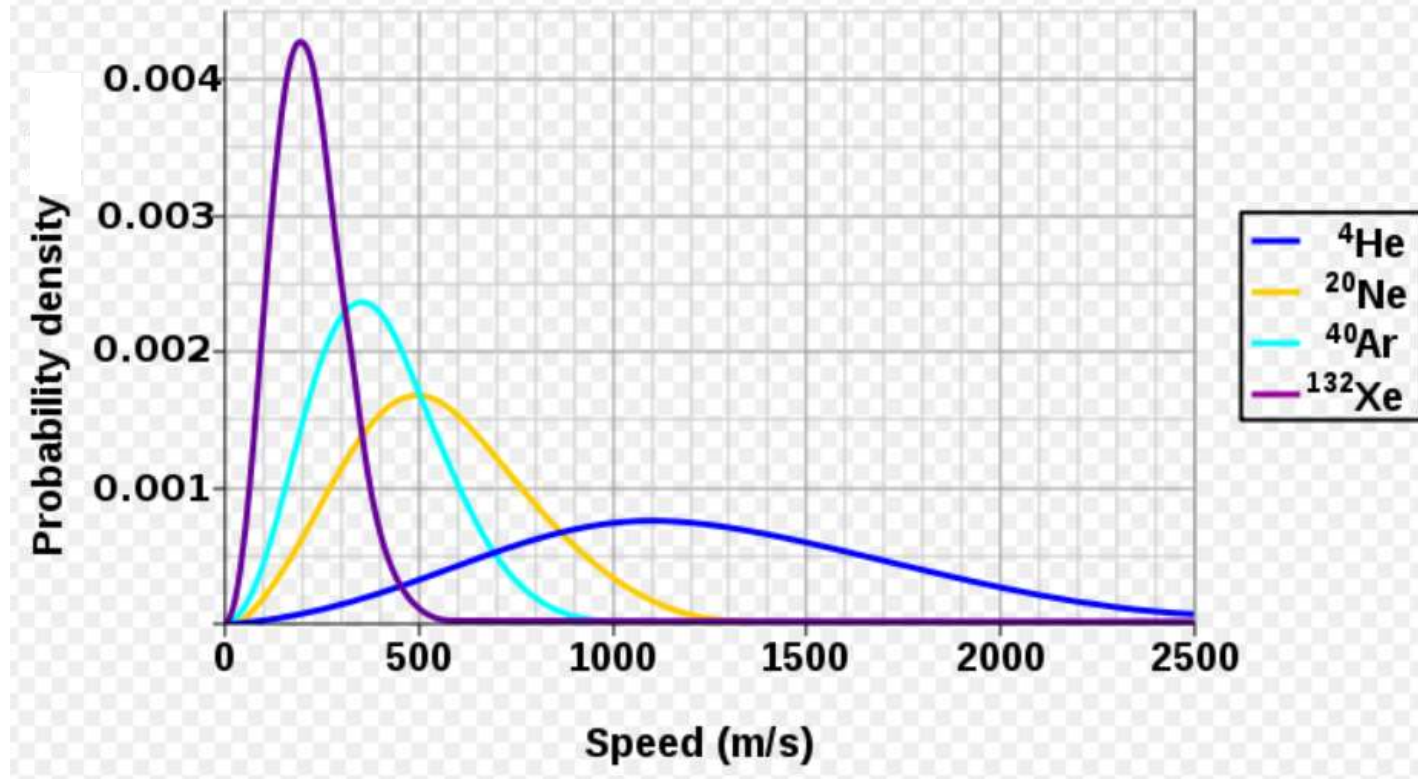
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Maxwell-Boltzmann Molecular Speed Distribution for Noble Gases



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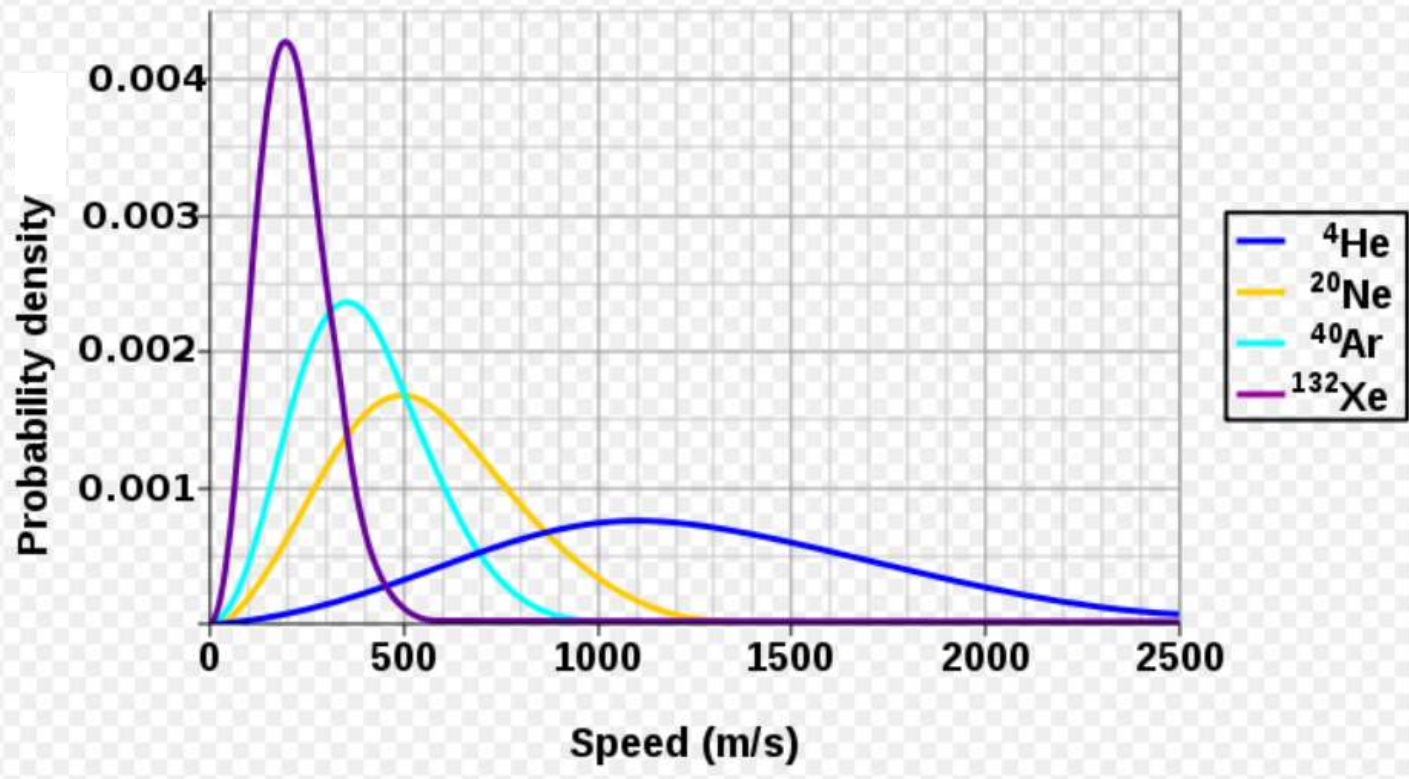
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Exercise:  
What is the unit of  $f(u)$ ?

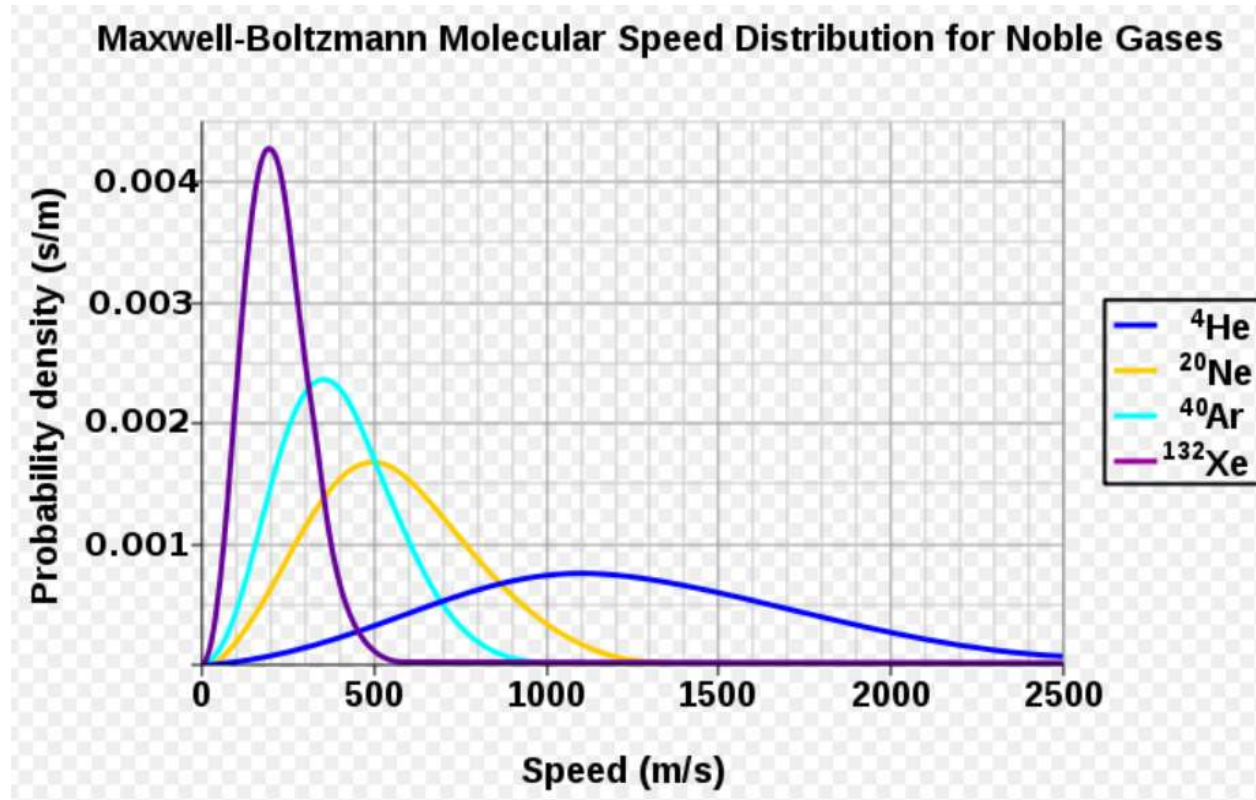
# Exercise:

## What is the unit of $f(u)$ ?





# Exercise: What is the unit of $f(u)$ ?



$$f(u) = \frac{1}{\pi} \left( \frac{m}{kz} \right)^{3/2} u^2 e^{-\frac{m u^2}{2kT}} \quad \text{dimensionless}$$

$$\left( \frac{kg}{J} \right)^{3/2} \left( \frac{m}{s} \right)^2 = \left( \frac{kg \cdot s^2}{kg \cdot m^2} \right)^{3/2} \left( \frac{m}{s} \right)^2$$

$$= \left( \frac{s}{m} \right)^3 \left( \frac{m}{s} \right)^2 = \underline{\underline{\frac{s}{m}}}$$

Why is this unit evident?

$$\int_0^{\infty} f(u) du = 1 \leftarrow \text{dimensionless!}$$

$$\begin{array}{ccc}
 \uparrow & & \downarrow \\
 \underline{\underline{\frac{s}{m}}} & & \frac{m}{s}
 \end{array}$$



# What is the unit of $f(u)$ ?

$$f(u) = \sqrt{\frac{2}{\pi}} \left(\frac{m}{kT}\right)^{3/2} u^2 e^{-\frac{m u^2}{2kT}} \quad \text{— dimensionslos}$$

$$\begin{aligned}
 &\downarrow \qquad \qquad \qquad \downarrow \\
 &\left(\frac{\text{kg}}{\text{J}}\right)^{3/2} \quad \left(\frac{\text{m}}{\text{s}}\right)^2 = \left(\frac{\cancel{\text{kg}} \text{ s}^2}{\cancel{\text{kg}} \text{ m}^2}\right)^{3/2} \left(\frac{\text{m}}{\text{s}}\right)^2 \\
 &= \left(\frac{\text{s}}{\text{m}}\right)^3 \cdot \left(\frac{\text{m}}{\text{s}}\right)^2 = \underline{\underline{\frac{\text{s}}{\text{m}}}}
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 &\uparrow \qquad \qquad \qquad \downarrow \\
 &\frac{\text{s}}{\text{m}} \quad \leftarrow \quad \frac{\text{m}}{\text{s}}
 \end{aligned}$$

## What is the unit of $f(u)$ ?

$$f(u) = \sqrt{\frac{2}{\pi}} \left(\frac{m}{kT}\right)^{3/2} u^2 e^{-\frac{m u^2}{2kT}} \quad \text{— dimensionslos}$$

$$\downarrow \qquad \qquad \qquad \downarrow$$

$$\left(\frac{\text{kg}}{\text{J}}\right)^{3/2} \quad \left(\frac{\text{m}}{\text{s}}\right)^2 = \left(\frac{\cancel{\text{kg}} \text{ s}^2}{\cancel{\text{kg}} \text{ m}^2}\right)^{3/2} \left(\frac{\text{m}}{\text{s}}\right)^2$$

$$= \left(\frac{\text{s}}{\text{m}}\right)^3 \left(\frac{\text{m}}{\text{s}}\right)^2 = \underline{\underline{\frac{\text{s}}{\text{m}}}}$$

Why is this unit evident?

$$\int_0^{\infty} f(u) du = 1 \quad \leftarrow \text{dimensionslos}$$

$$\uparrow \qquad \qquad \qquad \downarrow$$

$$\frac{\text{s}}{\text{m}} \quad \leftarrow \quad \frac{\text{m}}{\text{s}}$$

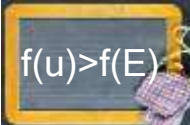


# Going from the velocity- to the energy distribution function:

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# Going from the velocity- to the energy distribution function:

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$$f(u) > f(E)$$

$$f(u) \rightarrow f(E)$$

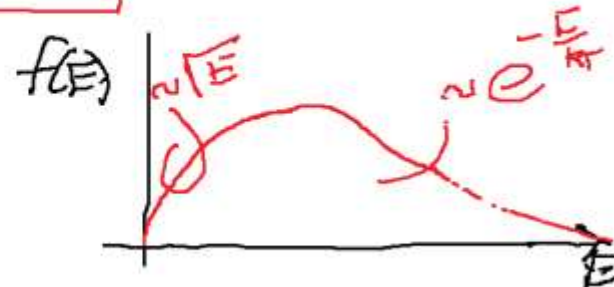
$$E = \frac{1}{2} m u^2 \quad \curvearrowright \quad \frac{dE}{du} = m u \quad \curvearrowright \quad du = \frac{1}{m u} dE$$

$$f(u) du = \sqrt{\frac{2}{\pi}} (kT)^{-\frac{3}{2}} m^{\frac{3}{2}} u^2 e^{-\frac{m u^2}{2kT}} du$$

$$f(u) du = \sqrt{\frac{2}{\pi}} (kT)^{-\frac{3}{2}} \underbrace{\frac{m^{\frac{3}{2}}}{m}}_{m^{\frac{1}{2}}} \underbrace{u^2}_{u} e^{-\frac{E}{kT}} dE \quad \leftarrow \frac{1}{m u} dE$$

$$\sqrt{m} u = \sqrt{\frac{m^2 u^2}{2}} = \sqrt{E} \sqrt{2}$$

$$f(E) dE = \frac{2}{\sqrt{\pi}} (kT)^{-\frac{3}{2}} \sqrt{E} e^{-\frac{E}{kT}} dE$$



# Going from the velocity- to the energy distribution function:

$$f(u) \rightarrow f(E)$$

$$E = \frac{1}{2} m u^2 \quad \curvearrowright \quad \frac{dE}{du} = m u \quad \curvearrowright \quad du = \frac{1}{m u} dE$$

$$f(u) du = \sqrt{\frac{2}{\pi}} (kT)^{-3/2} m^{3/2} u^2 e^{-\frac{m u^2}{2kT}} du$$

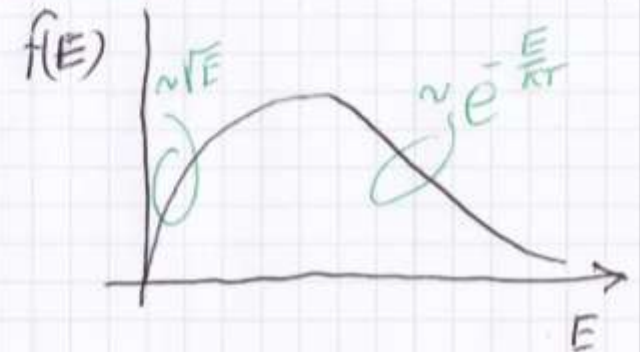
$\leftarrow \frac{1}{m u} dE$

$$f(u) du = \sqrt{\frac{2}{\pi}} (kT)^{-3/2} \frac{m^{3/2} u^2}{m u} e^{-\frac{E}{kT}} dE$$

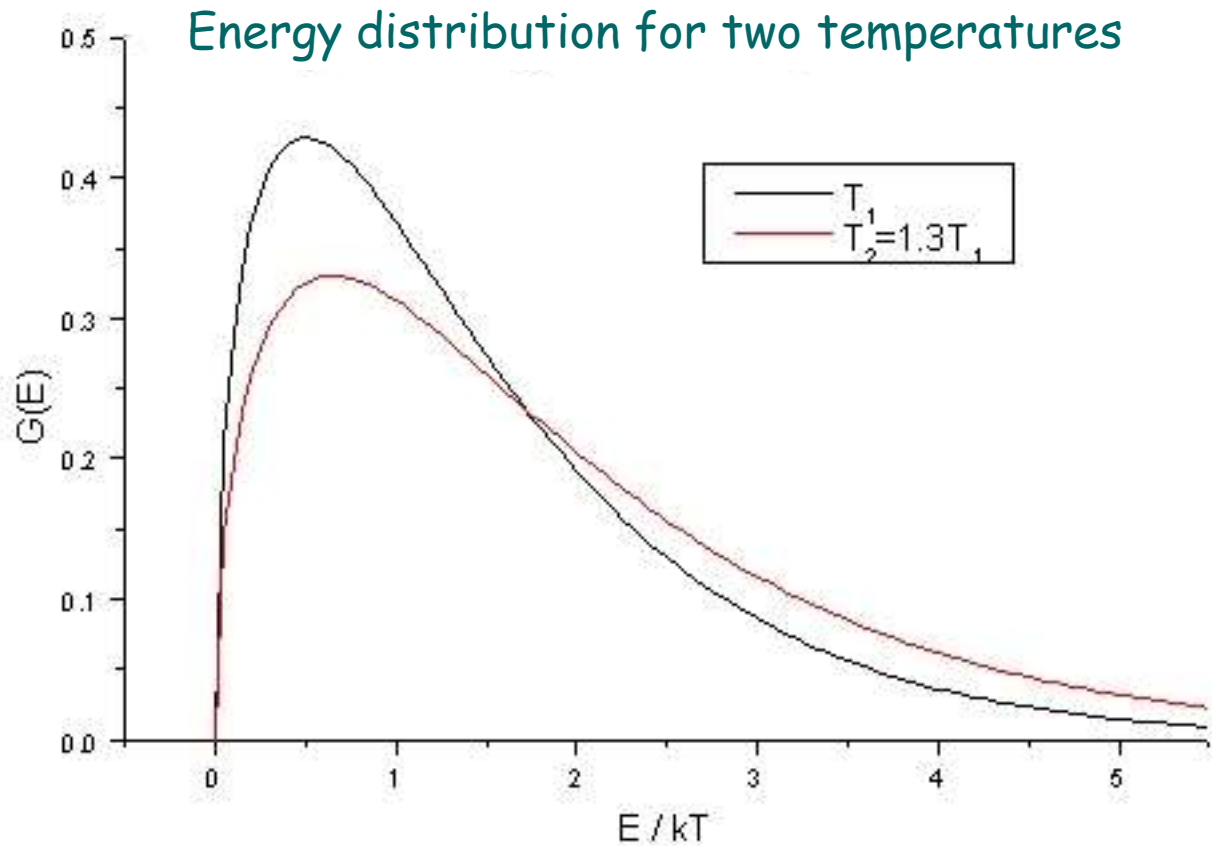
$\frac{m^{3/2} u^2}{m u} \quad \frac{E}{kT}$

$m^{1/2} u \quad \sqrt{m} u = \sqrt{\frac{m u^2}{2}} \cdot \sqrt{2} = \sqrt{E} \cdot \sqrt{2}$

$$f(E) dE = \frac{2}{\sqrt{\pi}} (kT)^{-3/2} \sqrt{E} e^{-\frac{E}{kT}} dE$$

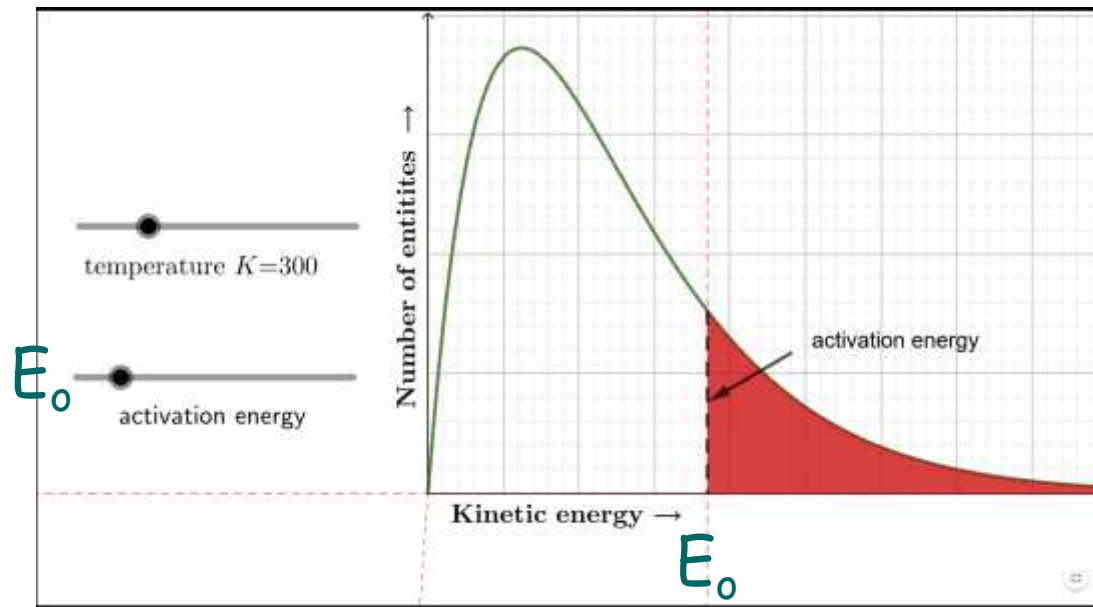






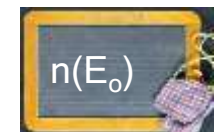
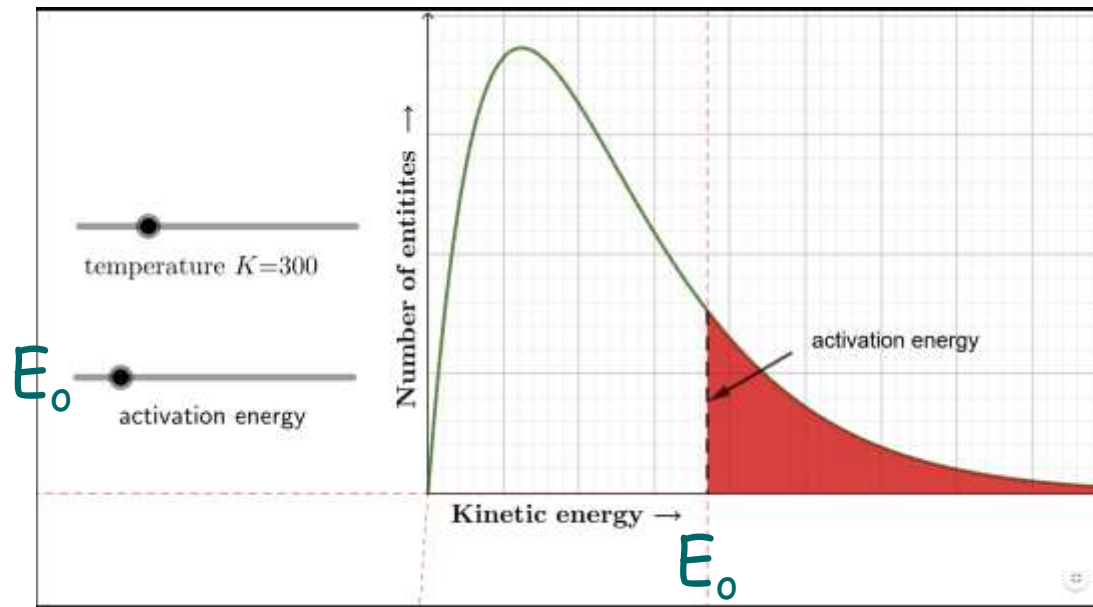
[http://www.pci.tu-bs.de/aggericke/PC5/Kap\\_I/Energievert\\_Boltzm.htm](http://www.pci.tu-bs.de/aggericke/PC5/Kap_I/Energievert_Boltzm.htm)

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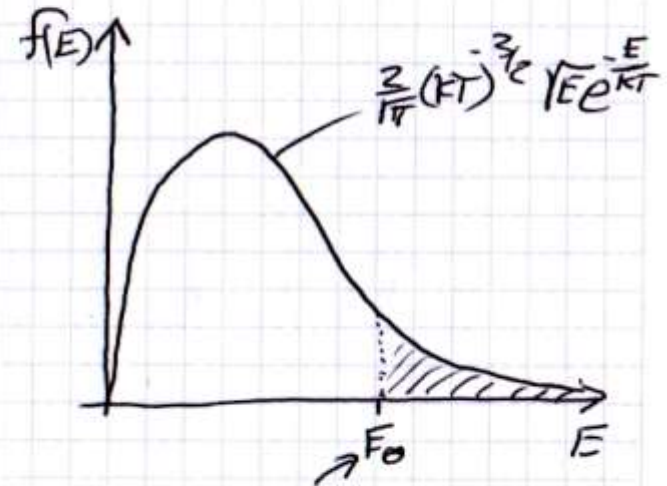


The MB energy distribution function answers also the question: How many particles  $n(E_0)$  have sufficient energy to initiate some specific process.

$$n(E_0) = \int_{E_0}^{\infty} f(E) dE$$

$$= \int_{E_0}^{\infty} \frac{2}{\sqrt{\pi}} (kT)^{-3/2} \sqrt{E} e^{-\frac{E}{kT}} dE$$

$$\underline{\underline{n(E_0) = \frac{2}{\sqrt{\pi}} \sqrt{\frac{E_0}{kT}} e^{-\frac{E_0}{kT}}}}$$



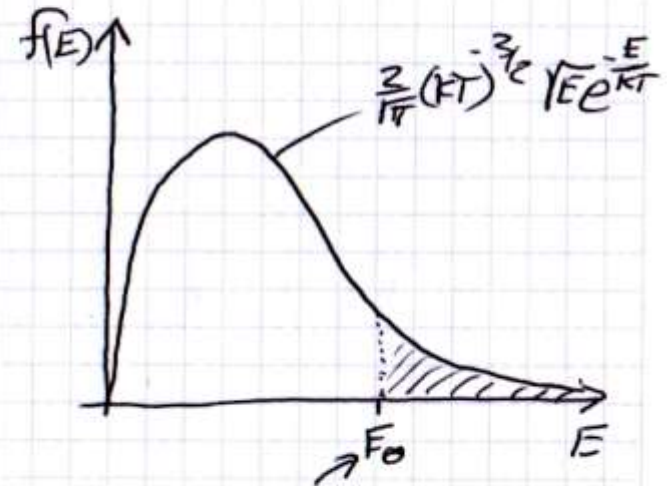
- Ionisierung
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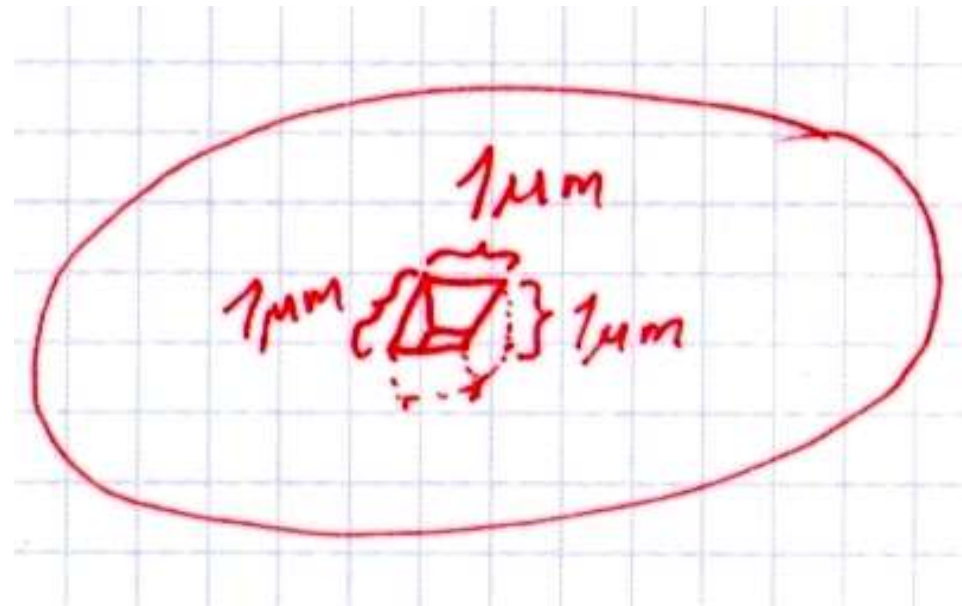


- Ionisierung
- Aktivierung



# Homework:

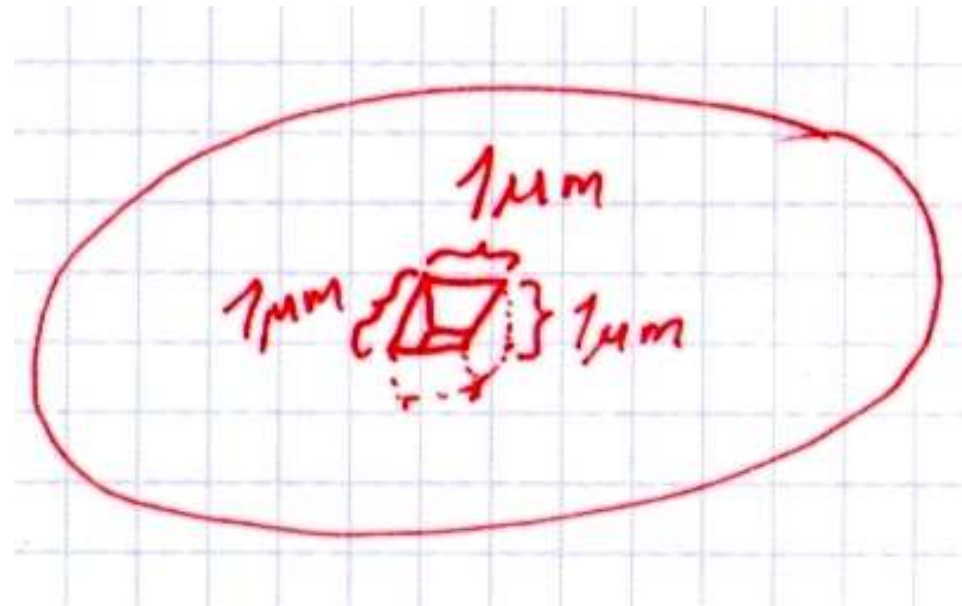
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## Exercise:

Scenario: Vacuum based dry etching of a Si trench!

How many gas particles reside at a pressure of 0,1 Pa ( $10^{-3}$  mBar) at a temperature of 23 °C inside of a  $1 \times 1 \times 1 \mu\text{m}^3$  trench?





**»Wissen schafft Brücken.«**