

Faculty of Mechanical Science and Engineering Institute of Power Engineering

Professorship of Nuclear Energy and Hydrogen Technology

# Workgroup "Thermohydraulics"

# The thermohydraulic laboratory

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# Outline

- I. Education
- II. Thermohydraulic laboratory
- III. Test facilities and projects
- IV. Codes

#### Critical experiment

#### Practical training:

Experiments at the Nuclear Education Reactor AKR-2

- Reactor start-up
- Neutron flux

Introduction Neutron physics (steady-state reactor)

- Reactor heat transfer
- Reactor technology
- Safety related rules

Exercises: Applying the equations ...

#### Education Ι.

TECHNISCHE UNIVERSITÄT

DRESDEN

Lecture "Nuclear and thermohydraulic design of nuclear reactors"









#### Lecture "Transient behaviour of nuclear power plants"

- Introduction
- Neutron kinetics
- Reactivity effects
- Reactivity coefficients
- Short time behaviour

Exercises: Applying the equations ...

#### Practical training:

- a. Experiments at the Nuclear Education Reactor AKR-2
  - Reactor start-up
  - Influence function
- b. PWR simulator
- c. BWR feedback control







#### Student research projects

- Multidisciplinary project thesis: 6 month in 7<sup>th</sup> semester
- Course work: 500 hours
- Diploma thesis: 4 month (regular in 10<sup>th</sup> semester)

All thesis are in close relationship to prevailing applied research topics (industry, research institutes, university)!





II. Thermohydraulic laboratory



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- > Up to 9,6 m height
- > 150 kW electrical power
- > 120 kW steam generator power up to 6 bar
- Cooling pond as heat sink
- > 25 years of experience in medium/large scale thermohydraulic experiments













III. Test facilities and projects DANTON .....DANTON-GT .....DANTON-II .....BORAN (2006-2009) .....ISOTRAN (2010/2011) .....ERKO (2011) .....ADELA-I (2007) .....ADELA-II (2013) .....SECA (2013) .....LUKA .....GENEVA .....ALADIN







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#### DANTON

Test facility	DANTON					
Project	Thermohydraulic properties of the primary loop of district heating nuclear reactors					
Commissioning	1985	Decommissioning		1999		
	Power/kW	100	Heater length/m	3,0		
	Temperature/°C	225	Riser length/m	5,26		
Parameter	Pressure/MPa	2,5	Heater	Central rod + 12 outer sections (axial profiling)		
	Height/m	8,7	Special data	Conductivity needle probes for local void fraction at riser		
	Primary loop volume/l	40	acquisition	inlet and outlet (3 radial positions)		
Short description	Natural circulation loop with self-pressurization; integral facility for the investigation of the Russian nuclear heating reactor AST-500; single- and two-phase flow in the heater and riser; stable and unstable loop mass flow					







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#### DANTON

Test facility	DANTON-GT					
Project	Simulation of parallel risers in the cooling-air cooler system of Siemens model Vx4.3 gas turbines					
Commissioning	12/1995	Decommissioning		06/1997		
	Power/kW	50	Heater length/m	a 3,0		
	Temperature/°C	180	Riser length/m	23 (inclination angle 10°)		
Parameter	Pressure/MPa	1,0	Heater	12 outer sections (axial profiling)		
	Height/m	8,7	Special data	Conductivity probes for void		
	Primary loop volume/l	105	acquisition	detection at riser inlet and outlet		
Short description	Natural circulation loop with self-pressurization; thermohydraulic behaviour of 4 parallel slightly inclined adiabatic risers at two-phase flow conditions; flow stability in the loop, flow distribution to the parallel risers					





#### Gas turbine cooling-air cooler configuration









#### DANTON

Test facility	DANTON-PPPT				
Project	Investigation of the operation mode of passive pressure pulse transmitters (PPPT)				
Commissioning	07/1997	Decommissioning		0	7/1999
	Power/kW	100	Heater length/m		3,0
	Temperature/°C	225	Riser length/m		5,26
Parameter	Pressure/MPa	2,5	Heater		Central rod + 12 outer sections (axial profiling)
	Height/m	8,7	Special data acquisition		Video recording of
	Primary loop volume/l	43			condensation and level transition in PPPT
Short description	Natural circulation loop with self-pressurization used as steam source for PPPT experiments; simulation of water level drop in SWR-1000 BWR, pressure pulse signal as function of water level position				





#### Passive pressure pulse transmitter configuration









## DANTON-II

Test facility	DANTON-II					
Project	Generic investigations of natural circulation loop behaviour at two-phase flow conditions					
Commissioning	2000	Decommissioning		05	/2005	
	Power/kW	88	Heater length/m		3,0	
	Temperature/°C	225	Riser length/m		5,34	
Parameter	Pressure/MPa	2,5	Heater		4 rods + 12 outer sections (axial profiling)	
	Height/m	9,5	Special data acquisition		Light barrier probes for local void fraction at 6 riser	
	Primary loop volume/l	63			levels; Coriolis mass flow meter	
Short description	Natural circulation loop with self-pressurization; integral facility for the investigation of single- and two-phase flow in the heater and riser; stable and unstable loop mass flow, flashing and geysering phenomena					







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#### BORAN

Test facility	BORAN						
Project	Analysis of the re elements during	Analysis of the reactivity effectiveness of boron injection into BWR fuel elements during transient core conditions					
Commissioning	07/2007	Decom	nmissioning	0	8/2010		
	Power/kW	50	Heater length/m	٦	3,76		
Devenetor	Temperature/°C	225	Riser length/m		1,8		
Parameter	Pressure/MPa	2,5	Heater		5 rods		
	Height/m	8,2	Special data acquisition		12 two-point conductivity probes for boron slug		
	Primary loop volume/l	70			detection; 16x16 wire mesh sensor for local void fraction; Coriolis mass flow meter		
Short description	Forced circulation loop with self-pressurization (optional with electrically heated pressurizer); integral facility for the investigation of boron volatility with steam from two-phase flow; simulation of boron dilution transients in BWR accidents						
Supported by	Vattenfall Europe	Nuclear E	Energy GmbH				







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#### **I SOTRAN**

Test facility	ISOTRAN					
Project	Investigation of insulation fibres transport through BWR spacers during transition to two-phase flow					
Commissioning	03/2010	Decom	nmissioning			
	Power/kW	25	Heater length/m	1,0		
Deverenter	Temperature/°C	100	Bundle length/m	1,56		
Parameter	Pressure/MPa	0,1	Heater	25 rods (10 mm diam.)		
	Height/m	2,76	Special data	Video recording of spacer		
	Primary loop volume/l	15	acquisition	flow behaviour at 3 windows		
Short description	Forced circulation loop at ambient pressure; insertion of fine-grained insulation fibres into the back flow pipe; investigation of fibre bed formation below original BWR spacers and their behaviour during transition to two- phase flow; confirmation of free fluid passage					
Supported by	Vattenfall Europe	Nuclear I	Energy GmbH			











#### ERKO

Test facility	ERKO						
Project	Investigation of e	Investigation of erosion corrosion at zinc coated gratings					
Commissioning	06/2010	Decon	nmissioning	0	3/2011		
	Power/kW	12	Jet velocity/m/s		26		
Deservator	Temperature/°C	80	Flow rate/m <sup>3</sup> /h		25		
Parameter	Pressure/MPa	0,1	Heater		Continuous-flow heater		
	Height/m	8,2	Special data acquisition		ICP-MS analysis of		
	Primary loop volume/l	300			concentration in fluid and fibre bed		
Short description	Forced circulation loop at ambient pressure; long-term water jet on zinc coated gratings; investigation of pressure drop at insulation fibre bed due to reposition of corrosion products						
Supported by	Vattenfall Europe	Vattenfall Europe Nuclear Energy GmbH					







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#### ADELA

Test facility	ADELA-I						
Project	Experimental inve	Experimental investigation of a nuclear fuel storage pond boil-off scenario					
Commissioning	11/2006	Decom	nmissioning	0	6/2007		
Parameter	Power/kW	20	Number of spacers		7 (original BWR)		
	Temperature/°C	600	Heated length/m		3,76		
	Pressure/MPa	0,1	Heater		10 rods, 10 mm diam.		
	Height/m	4,85	Special data acquisition		Video recording at two- phase transition region:		
	Volume/I	22			conductivity probes for water level detection		
Short description	Simulation of a BWR fuel element with axial 1:1 scaling in a fuel storage pond during boil-off scenario; velocity of water level decrease; heater rod wall and fluid temperature						
Supported by	Vattenfall Europe	Nuclear I	Energy GmbH				







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#### ADELA

Test facility	ADELA-II						
Project	Investigation of r	Investigation of rod loading during vessel boil-off					
Commissioning	04/2011	Decon	nmissioning				
Daramator	Power/kW	37,5	Number of spacers	6 (original BWR)			
	Temperature/°C	600	Heated length/m	3,76			
	Pressure/MPa	0,1	Heater	24 + 8 rods, 10 mm diam.			
	Height/m	4,9	Special data	110 thermocouples for wall			
	Volume/I	70	acquisition	measurement			
Short description	Simulation of a BWR fuel element with axial 1:1 scaling in a fuel storage pond during boil-off scenario; velocity of water level decrease; heater rod wall and fluid temperature						
Supported by	Vattenfall Europe	Nuclear I	Energy GmbH				











#### SECA

Test facility	SECA-I					
Project	Experimental investigation of the influence of reactor specific coolant additives on the boiling process (part of joint project: "Modelling, simulation and experiments on boiling phenomena in PWR")					
Commissioning	04/2011	Decon	nmissioning			
	Power/kW	60	Heater length/m	2,5		
Daramatar	Temperature/°C	250	Riser length/m	3,5		
Parameter	Pressure/MPa	4,0	Heater	5 rods		
	Height/m	9,1	Special data	16x16 wire mesh sensor for local void fraction: high		
	Primary loop volume/l	67	acquisition	speed camera; Coriolis mass flow meter		
Short description	Forced circulation loop with self-pressurization; integral facility for the investigation of boric acid influence on boiling at rod surface and two-phase flow behaviour					
Supported by	Federal Ministry c	of Educati	on and Research			





Rod bundle configuration





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#### SECA

Test facility	SECA-II					
Project	Experimental investigation of the influence of reactor specific coolant additives on the boiling process (part of joint project: "Modelling, simulation and experiments on boiling phenomena in PWR")					
Commissioning	04/2011	04/2011 Decommissioning				
	Power/kW	20	Heater length/m	0,1		
	Temperature/°C	250	Riser length/m	3,5		
Parameter	Pressure/MPa	4,0	Heater	Single rod, direct heating		
	Height/m	9,1	Special data	16x16 wire mesh sensor for local yoid fraction: high		
	Primary loop volume/l	67	acquisition	speed camera; Coriolis mass flow meter		
Short description	Forced circulation loop with with electrically heated pressurizer; integral facility for the investigation of boric acid influence on boiling at single rod surface; subcooled boiling, nucleate boiling, critical heat flux					
Supported by	Federal Ministry o	of Educati	on and Research			





## Single rod configuration **†** 9013 1 pressurizer 2 long window 3 single rod test section 4 heat exchanger 5 downcomer 6865 6 preheater 7 Coriolis flow sensor 8 recirculation pump 2 5710 3 4054 6 792

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#### LUKA

Test facility	LUKA-IV	LUKA-IV					
Project	Passive heat rem	oval from	spent fuel pond				
Commissioning	04/2010	Decon	nmissioning	0	5/2014		
	Power/kW	25	Heat exchanger tubes		40		
Deservator	Temperature/°C	80					
Parameter	Pressure/MPa	0,1					
	Chimney height/m	7,5	Special data acquisition		Ultrasonic flow meter for air		
	Water loop height/m	4,2			velocity		
Short description	Natural circulation driven loop flow; optimization of water-air heat exchanger; heat transfer to a 1:1 scaled chimney						
Supported by	AREVA GmbH	AREVA GmbH					





# Configuration air chimney storage pond IΛΛ

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#### **GENEVA**

Test facility	GENEVA					
Project	Generic studies about the operating behaviour of passive heat removal systems					
Commissioning	06/2013	Decon	nmissioning			
Parameter	Power/kW	120	Steam supply	2 steam generators (each 60 kW; 3,0 bar)		
	Temperature/°C	108	Condensation tubes	1 4		
	Pressure/MPa	0,1	riser	7,5 m; ID 20 mm, 40 mm		
	Height/m	9,0	Special data acquisition	Needle shaped conductivity probes for local void fraction; high speed camera; Coriolis mass flow meter		
	Primary loop volume/l	400				
Short description	Natural circulation loop at ambient pressure; heat supply by saturated steam to condensation tubes inside a steam chamber; investigation of two-phase flow instabilities (geysering, flashing)					
Supported by	E.On Kernkraft GmbH					











## ALADIN

Test facility	ALADIN					
Project	Fuel rod behaviour in spent fuel pool boil-off scenarios					
Commissioning	11/2014	Decommissioning				
Parameter						
Short description	Experimental investigation of fuel rod in spent fuel pools; full-scale BWR fuel element; boil-off scenarios and cooling by air					
Supported by	Federal Ministry of Education and Research					





#### Configuration







IV. Codes

#### Integral code ATHLET

Analysis simulator ATLAS