

Background and Aims

Soft PVC is widely used in food contact materials, toys and other products like wallpapers. The plasticiser content differs from 1 to 70 %. Due to the structural variety, chromatographic methods may reach their limits: The increased use of polymeric substances („polyadipates“) leads to a need of derivatisation (e.g. transesterification). ¹H-NMR can be easily used to analyse plasticisers in soft PVC, because it is independent of molecular mass and has a very short measuring time (minutes).

Aim of this work was to develop a fast screening method to identify and quantify commonly used monomeric and polymeric plasticisers in soft PVC with the help of ¹H-NMR after extraction.

Extraction

The extraction with deuterated chloroform (CDCl₃) enables an immediate ¹H-NMR-measurement (Fig. 1). For quantification 1,2,4,5-Tetrachloro-3-nitrobenzene or Decamethylpentasiloxane is used as internal standard (Fig. 2).

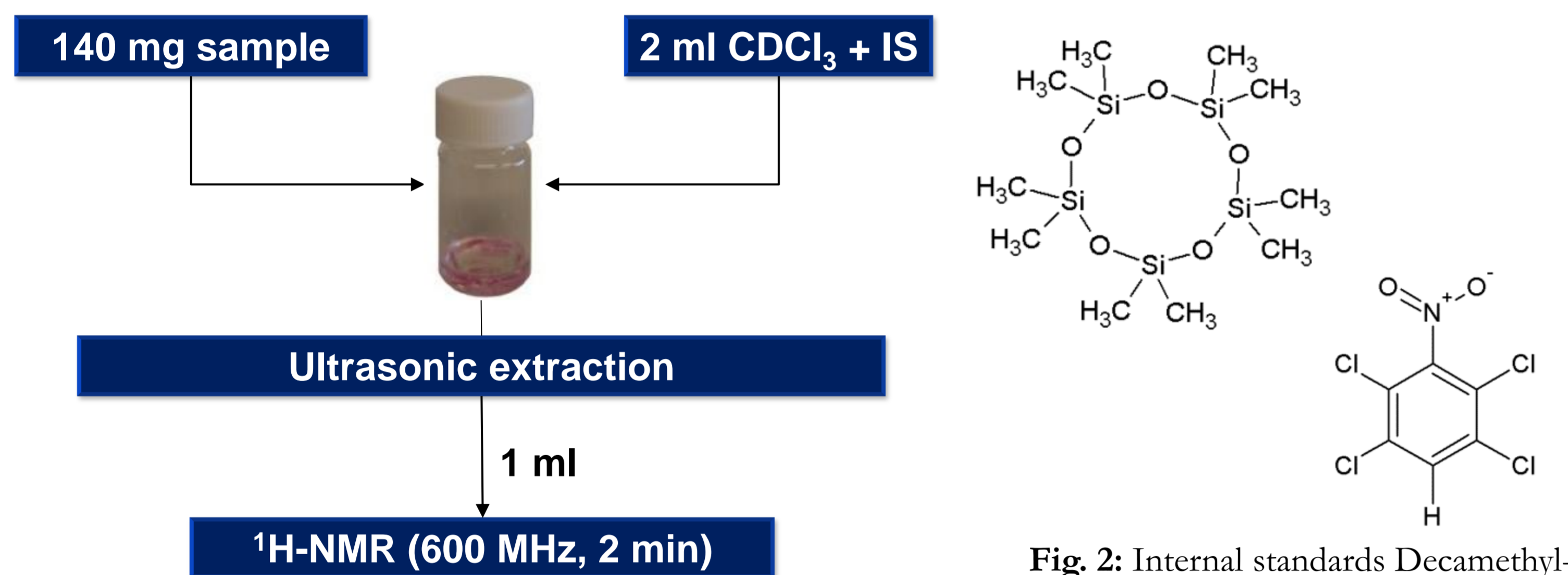


Fig. 1: Schematic procedure of the screening method

Fig. 2: Internal standards Decamethylpentasiloxane and 1,2,4,5-Tetrachloro-3-nitrobenzene

Complete extraction of monomeric and polymeric plasticisers is achieved within 60 minutes. The LOD of the method depends on magnetic field strength, probehead technology and proton number and multiplicity of the signals of the substance. For monomeric plasticisers LOD is 0.002 – 0.15 g/100g PVC and for the polyadipate backbone LOD was determined from 0.01 to 0.04 g/100g PVC.

Examples of qualitative and quantitative results

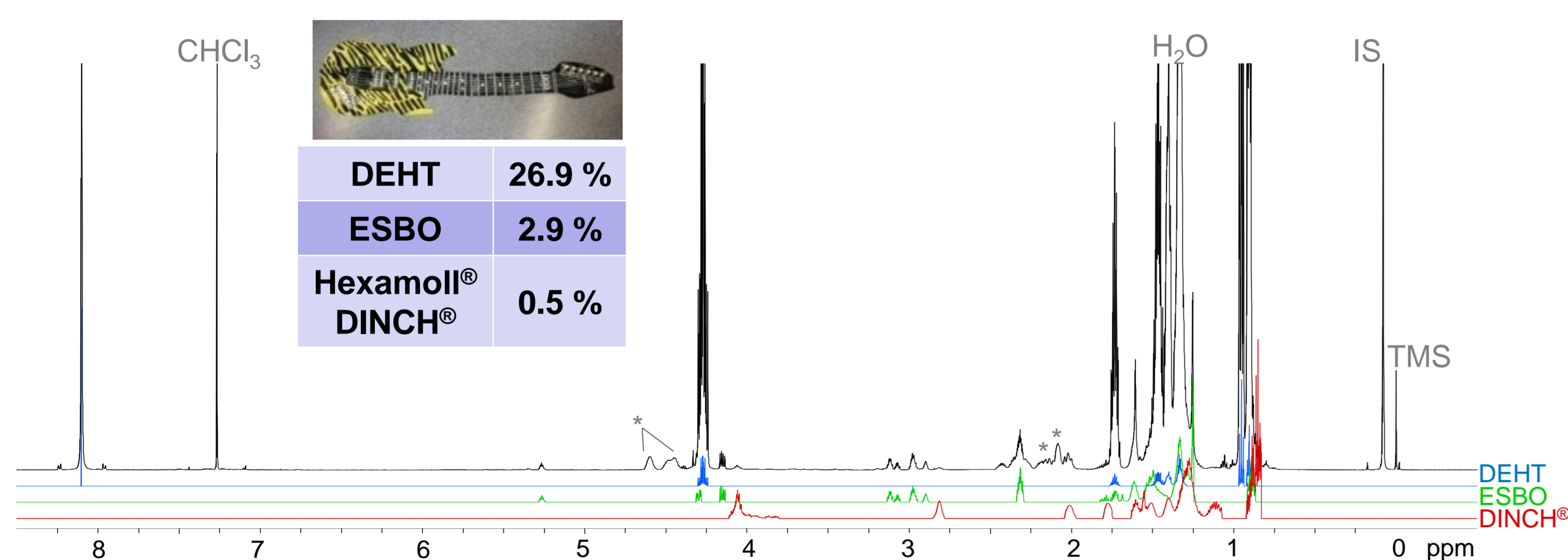


Fig. 3: ¹H-NMR-spectrum of the extract of PVC guitar (toy) with corresponding standard spectra from the database (IS = Decamethylpentasiloxane, *...PVC-oligomers)

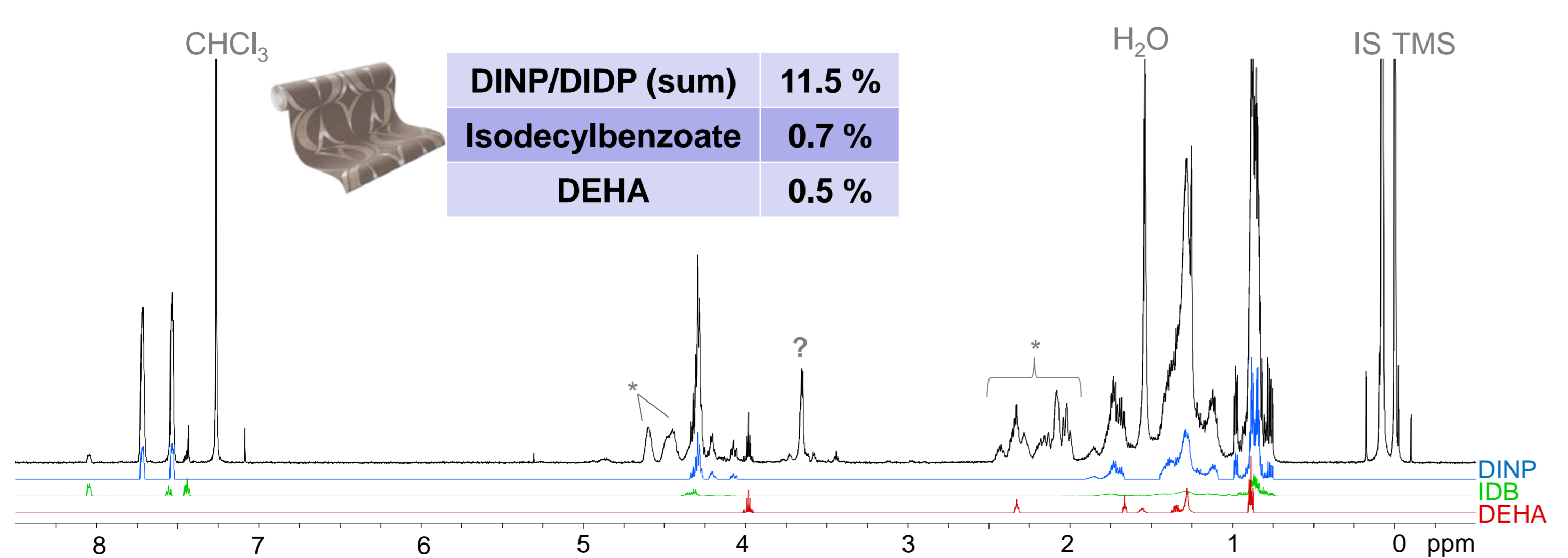
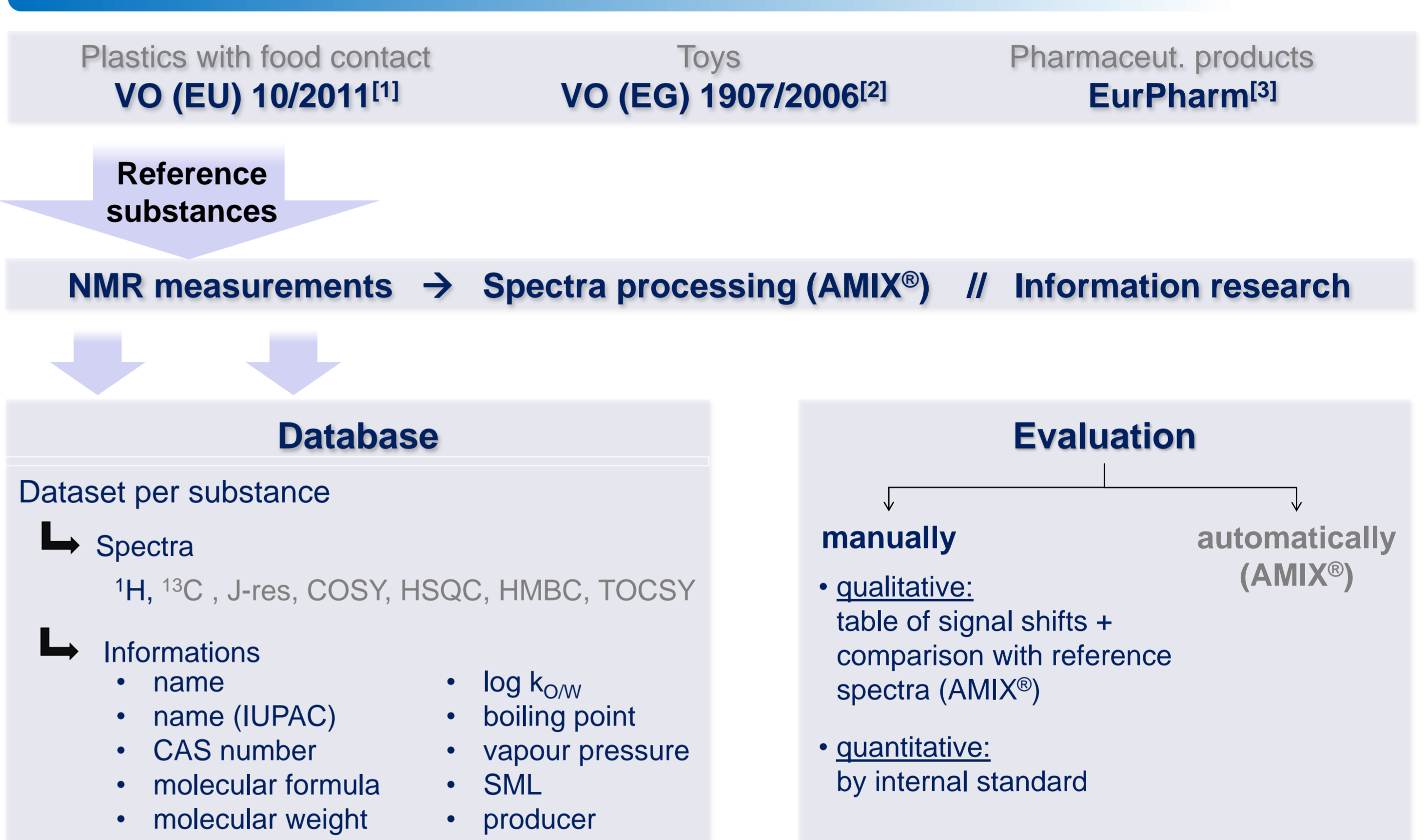


Fig. 5: ¹H-NMR-spectrum of the extract of a PVC wallpaper with corresponding standard spectra from the database (IS = Decamethylpentasiloxane, *...PVC-oligomers)

Summary

A fast screening method for identification and quantification of commonly used monomeric and polymeric plasticisers in soft PVC by ¹H-NMR was developed. Complete extraction was achieved by ultrasonication in deuterated chloroform within 60 minutes. The internal standards 1,2,4,5-Tetrachloro-3-nitrobenzene and Decamethylpentasiloxane are used for reliable quantification. ESBO and polyadipates were analysed without prior transesterification. Furthermore a ¹H-NMR database with spectra and specific informations of 75 plasticisers was created with the help of AMIX®. The plasticiser composition of food contact materials, toys etc. was analysed.

¹H-NMR database



Up to now 75 plasticisers are implemented to the database (Tab. 1). A case oriented extension is recommended for future analysis because of possible new plasticisers.

Tab. 1: Plasticisers in the database

Group	Number	Group	Number
Phthalates	13	Glycerol ester	4
Adipates	5	Terephthalates	3
Sebacates	4	Trimellitates	2
Azelates	3	Polyadipates	13
Citrates	3	Other	25

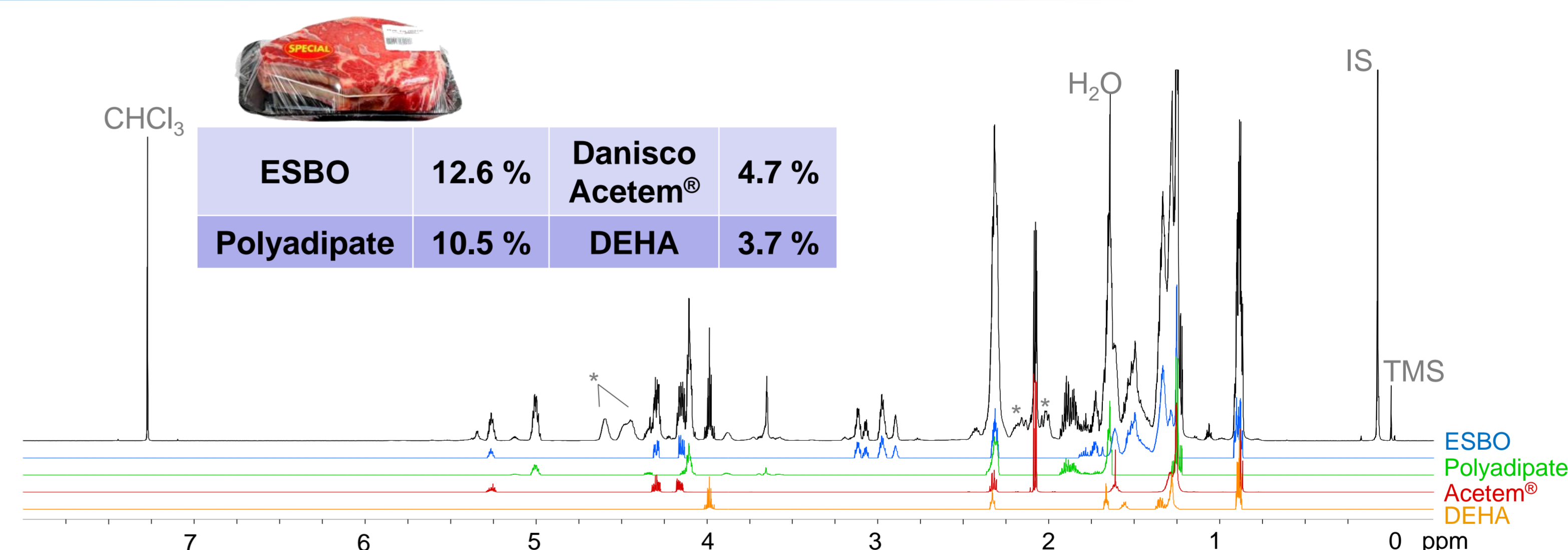


Fig. 4: ¹H-NMR-spectrum of the extract of a PVC foil with corresponding standard spectra from the database (IS = Decamethylpentasiloxane, *...PVC-oligomers)

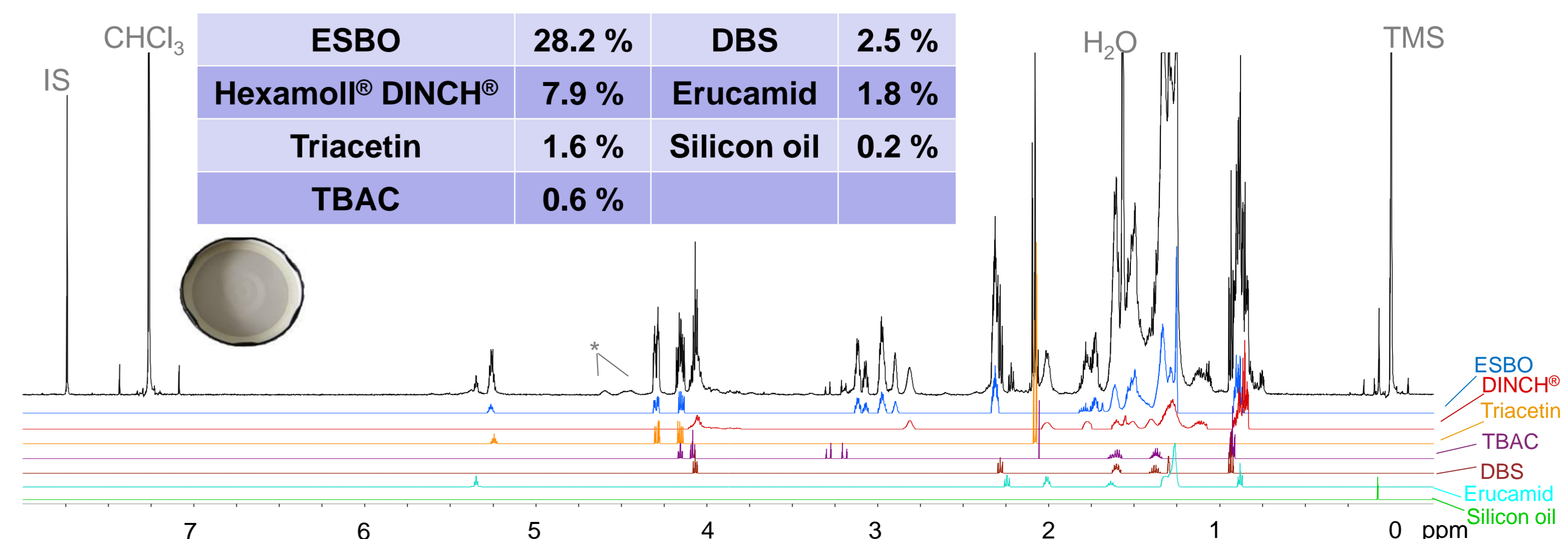


Fig. 6: ¹H-NMR-spectrum of the extract of a twist-off cap with corresponding standard spectra from the database (IS = 1,2,4,5-Tetrachloro-3-nitrobenzene, *...PVC-oligomers)