

Abstract

Migrates (95% EtOH, 4 h, 60°C) of a food packaging film have been characterised analytically and additionally been tested in the neutral red assay [1] for their cytotoxicity using human cell lines (Hep-G2 and HT-29). Migrates contain several plasticizers (part of the printing inks and lacquer), slip additives and antioxidants (part of PE food contact layer). 33 mg/l (50 mg/l) of the dissolved migration residue (food contact side of the packaging film) caused a 50% decrease (IC₅₀) of Hep-G2 (HT-29) viability. Yet, we could not fully identify the causative agents for the cytotoxic effect of the packaging film migrate.

Composition of the laminate

The food contact surface of the packaging film consists of a LDPE/LLDPE-blend (fig. 1). The external printed surface is covered by a clear varnish. Printing inks and varnish contain a cellulose nitrate resin (CN).

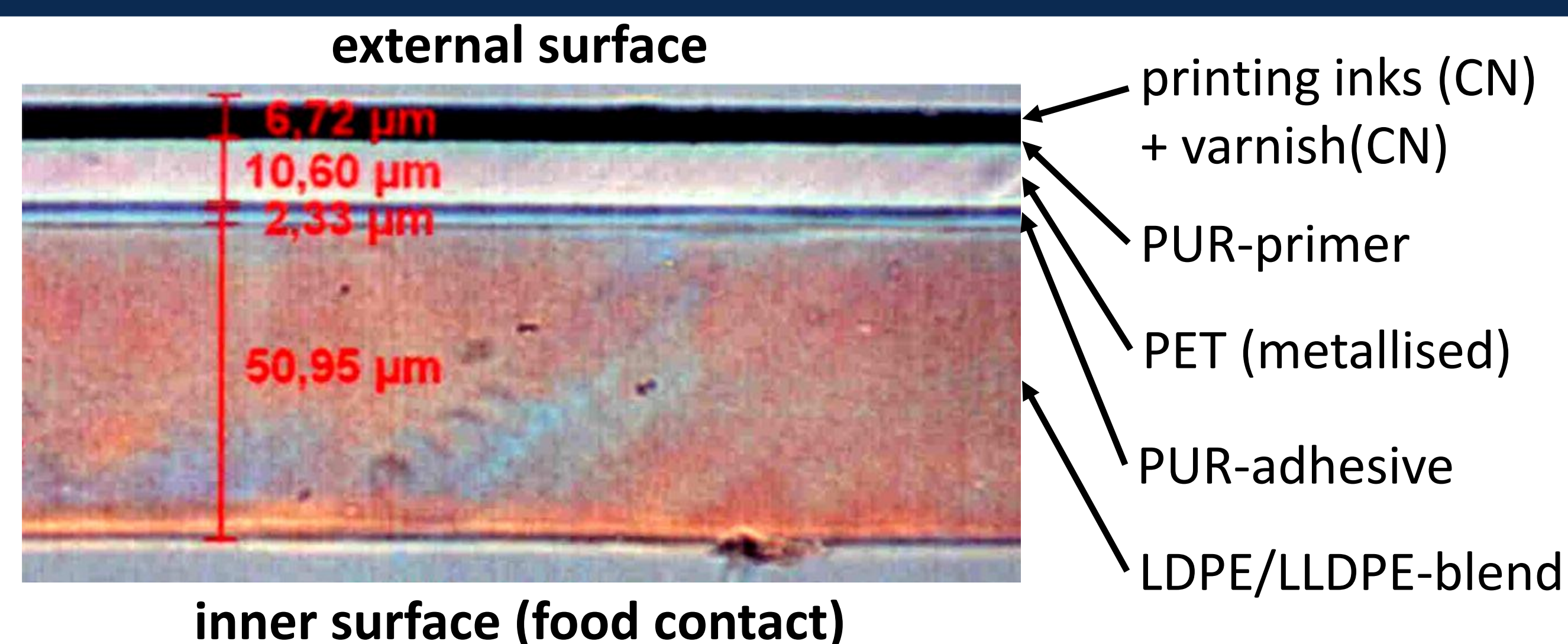


Fig. 1: Microtome cut of the packaging film (photo: WIPAK Walsrode, Germany). PUR: polyurethane, PET: polyethylene terephthalate, (L)LDPE: (linear) low-density polyethylene

Characterisation of the inner and external surface migrates

Where do the migrating substances come from?

	plasticisers							slip additives		antioxidants		
	ATBC	NETSA	DEHA	DBS	Triacetin	EHDPP	DBP	Oleamide	Erucamide	Irganox 1010	Irganox 1076	Irgafos 168
migrate from external surface^a [mg/dm²]	2.33	0.05	0.39	0.50	0.05	0.11	0.23	0.39	0.05	<5·10 ⁻⁵ ^b	<8·10 ⁻⁵ ^b	<7·10 ⁻⁵ ^b
clear varnish	+	-	+	+	+	+	+	+	-	-	-	-
printing inks	gold	+	+	-	+	+	-	-	+	-	-	-
	yellow/black/green	+	+	+	-	+	-	-	-	-	-	-
	red	+	+	+	-	+	-	-	-	-	-	-
	white	+	-	-	-	+	-	-	-	-	-	-
PUR-primer	-	-	-	-	-	-	-	-	-	-	-	-
PET-film (metallised)	-	-	-	-	-	-	-	-	-	-	-	-
PUR-adhesive	-	-	-	-	-	-	-	-	-	-	-	-
PE-film	-	-	-	-	-	-	-	-	+	+	+	+
migrate from inner surface^a [mg/dm²]	0.56	0.02	0.52	0.47	0.005	0.04	0.001	0.11	0.12	0.005	0.22	0.22
SML [mg/dm ²] ^c	OML	n.l.	3	OML	OML	0.4	0.05	OML	OML	OML	1	OML

set-off or migration

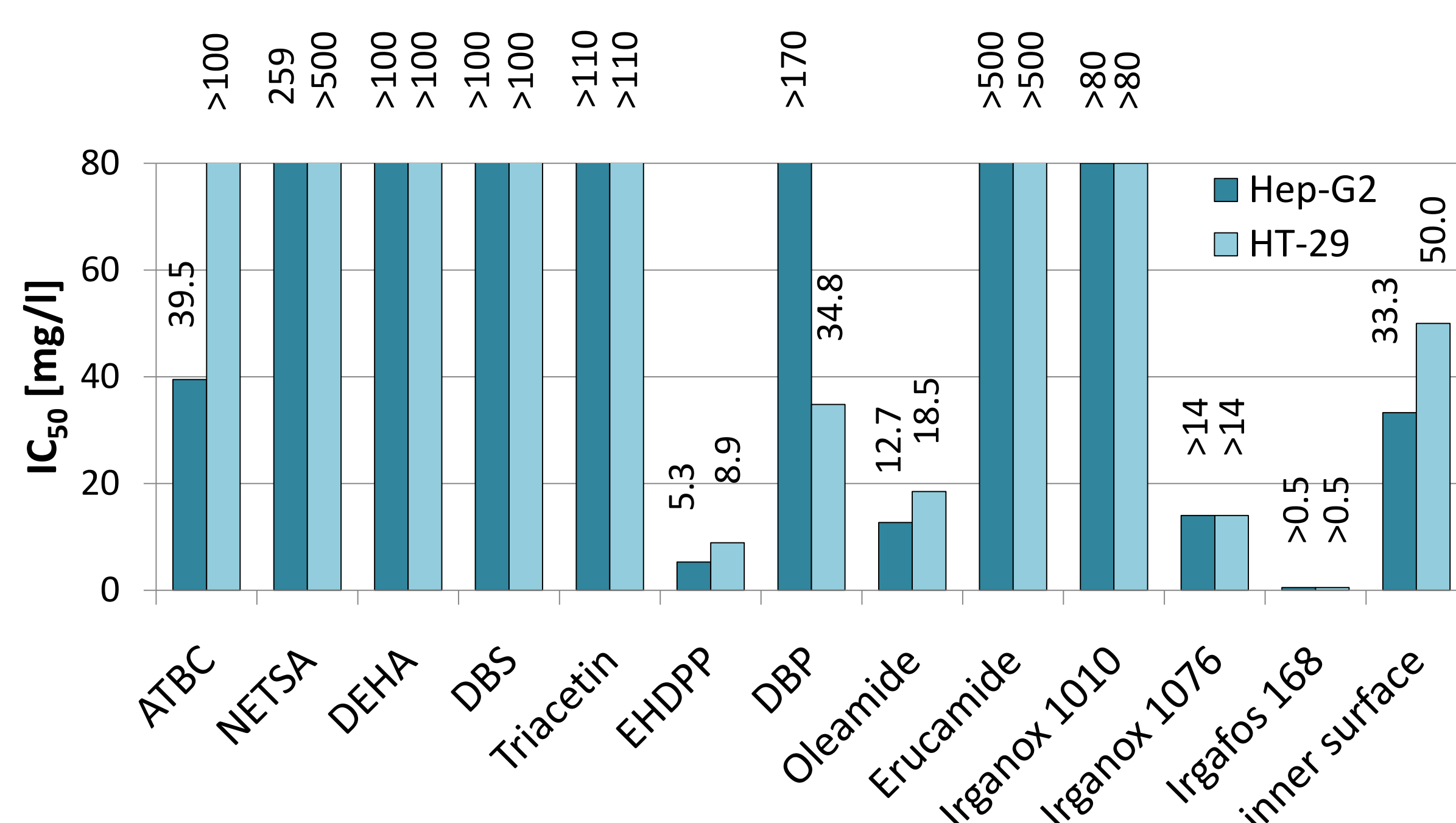
migration

Fig. 2: Analysis of the single packaging film components and comparison with the migrates (95% EtOH, 4 h, 60°C) from the inner and external surface of the packaging. +: contained, -: not detectable. n.l.: not listed. OML: limited by overall migration limit of 10 mg/dm². ATBC: acetyl tributyl citrate, NETSA: N-ethyl-2/4-toluenesulfonamide, DEHA: diethylhexyl adipate, DBS: dibutyl sebacate, EHDPP: 2-ethylhexyl diphenyl phosphate, DBP: dibutyl phthalate. ^a Overall migrate (gravimetry): inner surface 3.0 mg/dm², external surface 11.4 mg/dm². ^b limit of detection (RP-HPLC-UV 220 nm). ^c according to Directive 2002/72/EC [4]

Migrates of the inner and external packaging surface have been investigated concerning migrating substances. Migration experiments (95% EtOH, 4 h, 60°C) simulated sterilization of fatty foods (121°C, 30-60 min) in the packaging as a worst case scenario [2]. 74% and 33% of the migration residue of the inner and external surface, respectively, could be clarified by RP-HPLC-DAD/CLND/ELSD/MS, GC-MS/FID and ¹H-NMR (fig. 2). The identified plasticisers are part of the printing inks and the CN-varnish (fig. 2). They improve flexibility of the dried inks and varnish. They get from the printed external surface to the food contact side via set-off or migration through the film. The antioxidants and the slip agent erucamide, found in the inside migrate, originate from the PE-layer. No additives have been found in an ethanolic extract of the PET-layer (95% EtOH, 4 h, 60°C). Despite worst case conditions for migration SMLs of the identified substances have not been exceeded.

In vitro cytotoxic effect of the identified additives

Fig. 3: Results of the neutral red assay of the identified additives and the inner surface migrate of the packaging film. Tested concentrations vary due to solubility. IC₅₀: 50% decrease of the cell viability.



Migrates of the inner surface of the packaging film and standard substances of the identified migrants were tested in the neutral red assay [1] on human cell lines Hep-G2 (hepatoblastoma) and HT-29 (colon carcinoma). Oleamide, EHDPP, DBP and ATBC, in high concentrations also NETSA, showed a cytotoxic effect (fig. 3). So, about 28% (14%) of the cytotoxic effect of the inner surface migrate on Hep-G2 (HT-29) cells could be clarified so far, according to the concept of concentration addition [3]. This suggests that not all causative substance(s) have been identified in the migration residue so far.